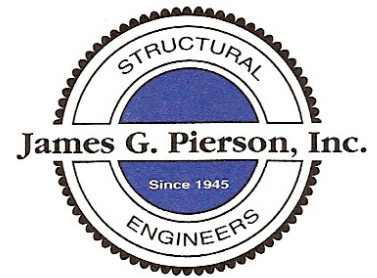


August 6, 2021

Jeremy Krushner  
RailPro  
2700 NE Andresen Rd Ste 628  
Vancouver, WA 98661



## **Analysis of Cable Guardrail Systems One and Two Family Use RailPro Profiles**

Dear Mr. Krushner:

James G. Pierson, Inc. is pleased to submit this report which summarizes the results of the analysis of RailPro Cable Residential Guardrails.

Separate reports for the analysis and testing of the Railpro guardrail systems for the baluster and glass guardrail systems have been completed and are not part of the attached analysis.

### **CONCLUSIONS**

1. The analysis demonstrates that the Railpro Cable System profiles used for residential guardrail systems meet the requirements of the 2015 International Residential Code.
2. The analysis utilizes allowable stress design (working stress design). The analysis provides a demonstration that the cable guardrail system meets the applicable code requirements.
- 3 . Verification that the deck or balcony framing supporting the guardrail system meets the minimum sizes specified is beyond the scope of this report (by others).

## **PRODUCT DESCRIPTION**

The Railpro Cable Residential Railing System consists of extruded aluminum alloy 6005A-T6 and T5 framing members (1 5/8" x 1 5/8" posts, 1 5/8"x 1 5/8" superposts, and 1"x3" termination posts) with aluminum top rails extruded from aluminum alloy 6063-T5 material. Cable in-fill are 1/8" diameter multi-strand 1x19 stainless steel cables spaced at 3 1/8" o/c and pre-stressed to 175 lbs tension. Aluminum members are connected together with cadmium-coated Torx Drive flat head steel screws and coated with a pigmented enamel finish for durability and aesthetics or Type 304 SH stainless steel flat head screws (#12).

The railing systems are typically sold for use as exterior guardrails on balconies, decks, porches, stairs and similar installations in residential use where railings are required or desired.

These systems are designed to be partially field-fabricated using stock components. The frames are designed to attach the systems to structures composed of wood and other components. The screw and lag connectors used to connect to the supporting structures should be either hot dipped galvanized steel or stainless steel.

The top railing for these systems is offered in a few different cross-sectional configurations (Series 1500S, 1500R, and 3000R). Railing sections are fabricated for the required spacing between vertical posts. The posts are attached to mounting brackets which are attached to the deck or balcony framing.

## **STANDARDS**

Railpro products are based in Vancouver, WA and marketed in the western United States. Therefore, it was determined that standard used for analysis should be the minimum loads specified in the 2015 International Residential Code (IRC) which are the basis for state building codes in the Western United States.

It was determined that the loading provisions of Section R301.5 of the IRC applies to the Railpro cable residential railing systems. Railing Systems are required to withstand a specified loading of 200 pounds applied in any direction to the top rail of guardrails. The top rail load is not required to be concurrent with any other loads.

Components of a rail system (pickets, glass panels, cables, bottom rails) are required designed to resist a 50 lb force in any direction over a one foot square.

The terminology of the IRC "be designed to resist" was interpreted to mean that the railing system being analyzed would resist the forces applied without any material yielding (breaking or permanent bending). Because railing system members are not considered to be structural components of a building, the material deflection limit requirements do not apply; however, it is obvious that a railing system must resist minimum loads without plastic a deformation that would compromise safety. As a result, the analysis utilizes allowable stress design (working stress design). The analysis

provides a suitably conservative demonstration that the residential guardrail system meets the applicable code requirements.

## ANALYSIS RESULTS

The analysis is elaborated as follows:

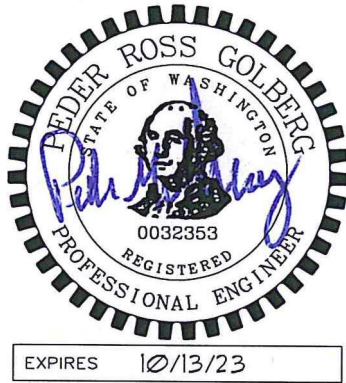
- Calculations
- Section Properties
- Typical Connections

Pages 1 - 30

Pages P1 – P6

Pages C-1-

We are pleased to submit this report. Please call us if questions arise.



Peder Golberg, P.E., S.E.  
Principal

## Rail Pro Residential Cable Rail System

Check for conformance to:

International Residence Code Section R312 & Table R301.5

Loads: 200 lbs applied in any direction along top rail  
50 lbs on an area of 1 ft<sup>2</sup> applied horizontally (non-concurrently with top rail load)

Framework is extruded Aluminum 6063-T5 (rails), 6005A-T6 (typ posts), or 6005-T5 (termination posts)

Cable in-fill is 1/8" diameter multi-strand 1x19 stainless steel cables spaced at 3 1/8" o/c and pre-stressed to 175 lbs max (see chart)

Fasteners are #12 18-8 stainless steel screws

Top rail is fastened to a flange on the top of the posts with (4) #12 18-8 screws. The vertical posts are attached to the baseplates with welds around all sides fully developing the material.

Working Stress Design Utilized

Aluminum Properties: Extruded 6005-T6

;F<sub>tu</sub> = 38 ksi

;F<sub>ty</sub> = 35 ksi

;F'<sub>cy</sub> = 35 ksi

;F<sub>shear</sub> = 20 ksi

;E = 10100 ksi

;F<sub>b1</sub> = F'<sub>cy</sub> / 1.65 = **21212.121** psi ;(ASD) or ;F<sub>b2</sub> = F<sub>tu</sub> / (1 \* 1.95) = **19487.179** psi ;(ASD)

; F<sub>b1</sub> = **21212.121** psi ; F<sub>b2</sub> = **19487.179** psi

;F<sub>b6005T6</sub> = min(F<sub>b1</sub>,F<sub>b2</sub>)

;F<sub>b6005T6</sub> = **19487.179** psi

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Aluminum Properties: Extruded 6063-T5

;F<sub>tu6063</sub> = 22 ksi  
 ;F<sub>ty6063</sub> = 16 ksi  
 ;F'<sub>cy6063</sub> = 16 ksi  
 ;F<sub>shear6063</sub> = 13 ksi  
 ;E<sub>6063</sub> = 10100 ksi

;F<sub>b16063</sub> = F'<sub>cy6063</sub> / 1.65 = **9696.970** psi ;(ASD) or ;F<sub>b26063</sub> = F<sub>tu6063</sub> / (1 \* 1.95) = **11282.051** psi ;(ASD)

; F<sub>b16063</sub> = **9696.970** psi ; F<sub>b26063</sub> = **11282.051** psi

;F<sub>b6063</sub> = min(F<sub>b16063</sub>,F<sub>b26063</sub>)

;F<sub>b6063</sub> = **9696.970** psi

Aluminum Properties: Extruded 6005-T5

;F<sub>tu6005T5</sub> = 38 ksi  
 ;F<sub>ty6005T5</sub> = 35 ksi  
 ;F'<sub>cy6005T5</sub> = 35 ksi  
 ;F<sub>shear6005T5</sub> = 24 ksi  
 ;E<sub>6005T5</sub> = 10100 ksi

;F<sub>b16005T5</sub> = F'<sub>cy6005T5</sub> / 1.65 = **21212.121** psi ;(ASD) or ;F<sub>b26005T5</sub> = F<sub>tu6005T5</sub> / (1 \* 1.95) = **19487.179** psi ;(ASD)

; F<sub>b16005T5</sub> = **21212.121** psi ; F<sub>b26005T5</sub> = **19487.179** psi

;F<sub>b6005T5</sub> = min(F<sub>b16005T5</sub>,F<sub>b26005T5</sub>)

;F<sub>b6005T5</sub> = **19487.179** psi

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# Guard Rail Cable Calculations

**TASK:**

Determine tension required so guard rail cables met deflection requirements

**CABLE PROPERTIES:**

Cable Material:	316 Stainless Steel
Cable Construction Type:	1 x 19
Young's Modulus:	;E = <b>15000000</b> psi
Cable Diameter:	;d = <b>0.125</b> in
Cross-Sectional Area:	;A = $(\pi \times d^2) / 4 = \mathbf{0.012}$ in <sup>2</sup>
Cable Spacing:	;S = <b>3.125</b> in
Full Cable Length:	;L = 50 ft = <b>600.000</b> in
Unsupported Cable Span:	;l = <b>48.00</b> in

**FORCES ON CABLE:**

**IBC 2015 1015.4:**

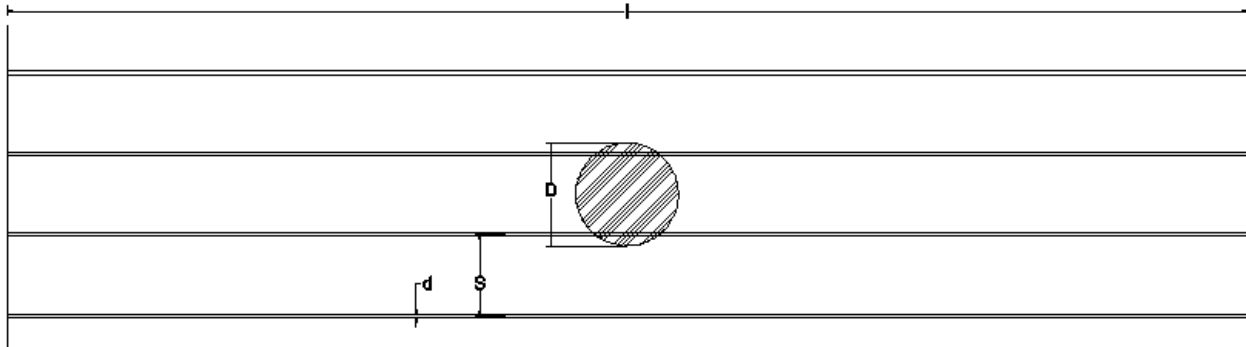
“Required guards shall not have openings that allow passage of a sphere of 4 inches in diameter from the walking surface to the required guard height.” No requirement or note in code about the force to be placed on the 4” sphere.

**ASCE 7-10 4.5.1:**

“Intermediate rails (all those except the handrail or top rail) and panel fillers shall be designed to withstand a horizontally applied normal load of 50 lb on an area not to exceed 12in by 12in”. Use this 50 psf force projected on the area of the 4” sphere since code isn’t clear on the required force to maintain the 4” clear dimension.

Required Force:	;F <sub>Req</sub> = <b>50.00</b> psf
Sphere Diameter:	;D = <b>4.00</b> in
Sphere Circumference:	;C = $(\pi \times D^2) / 4 = \mathbf{0.087}$ ft <sup>2</sup>
Projected Load over Circumference:	;F <sub>Proj</sub> = F <sub>Req</sub> × C = <b>4.363</b> lb
Safety Factor (chosen to use)	;FS = <b>2</b> ;
Max Applied Force:	;F <sub>Max</sub> = F <sub>Proj</sub> × FS = <b>8.727</b> lb

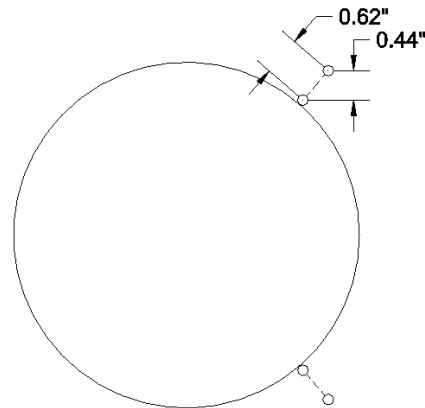
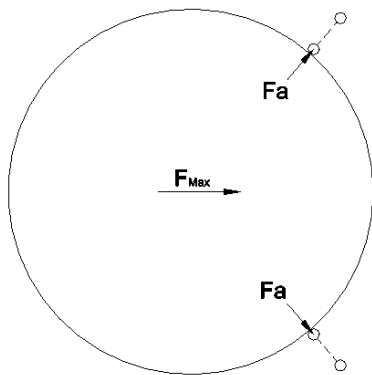
<p style="margin: 0;"><b>James G. Pierson, Inc.</b></p> <p style="margin: 0; font-size: small;">Consulting Structural Engineers 610 S.W. Alder, Suite 918 Portland, Oregon 97205 Tel: (503) 226-1286 Fax: (503) 226-3130</p>	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 10%; font-size: x-small;">Project</td> <td style="padding: 2px;">Cable Railing Systems</td> </tr> <tr> <td style="font-size: x-small;">Location</td> <td style="padding: 2px;">Residential</td> </tr> <tr> <td style="font-size: x-small;">Client</td> <td style="padding: 2px;">Railpro</td> </tr> </table>	Project	Cable Railing Systems	Location	Residential	Client	Railpro	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 10%; font-size: x-small;">Job no.</td> <td style="padding: 2px;"></td> </tr> <tr> <td style="font-size: x-small;">Date</td> <td style="padding: 2px; text-align: center;">12/14/2017</td> </tr> <tr> <td style="font-size: x-small;">Sheet no.</td> <td style="padding: 2px; text-align: center;"><b>3</b></td> </tr> </table>	Job no.		Date	12/14/2017	Sheet no.	<b>3</b>
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**ANGLED FORCES AND CABLE DEFLECTION:**

When the 4" sphere is pushed through the cables, the cables are forced to move both vertically and horizontally, with the vertical displacement governing. The angle of the resultant force is approximately 45 degrees, which will be utilized in the angled force and deflection calculations.

Angled Force on Cable: ;  $F_A = \sqrt{(F_{Max})^2 + (F_{Max})^2} = \mathbf{12.341}$  lb  
 Allowable Vertical Deflection: ;  $a_{Ver} = (D - S) / 2 = \mathbf{0.437}$  in;  
 (governs)  
 Allowable Cable Deflection: ;  $a_{All} = \sqrt{(a_{Ver}^2 + a_{Ver}^2)} = \mathbf{0.619}$  in ;per  
 cable



Deflection equation derivation:

$$T = (F_A \times l) / (4 \times a);$$

$$\delta = 2 \times a^2 / l;$$

$$\delta = (T \times L) / (E \times A) = (F_A \times l) / (4 \times a) \times L / (E \times A);$$

$$2 \times a^2 / l = (F_A \times l) / (4 \times a) \times L / (E \times A);$$

$$8 \times a^3 / l = (F_A \times l \times L) / (E \times A);$$

$$8 \times a^3 = (F_A \times l^2 \times L) / (E \times A);$$

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$$a^3 = (F_A \times l^2 \times L) / (8 \times E \times A);$$

$$a = ((F_A \times l^2 \times L) / (8 \times E \times A))^{1/3};$$

Deflection due to sphere load: ;  $a_s = ((F_A \times l^2 \times L) / (8 \times E \times A))^{1/3} = \mathbf{2.263}$  in

**CABLE TENSION FORCE:**

Deflection due to load is higher than the allowable, so cable is to be pretensioned to be compliant.

Tension in cable due to sphere load: ;  $T_s = (F_A \times l) / (4 \times a_s) = \mathbf{65.450}$  lb  
 Tension in cable at max deflection: ;  $T_a = T_s \times (a_s / a_{All}) = \mathbf{239.359}$  lb  
 Required pretension: ;  $T_{p1} = T_a - T_s = \mathbf{173.910}$  lb

- Cables are recommended by supplier to be tensioned at 300 lbs max / cable which is greater than the required pretension. Thus, cable is compliant with both codes IBC 2015 and IRC 2015.

**CABLE TENSION FORCE FOR SHORTER SPANS:**

Unsupported Cable Span: ;  $l = 54.00$  in  
 Deflection due to sphere load: ;  $a_s = ((F_A \times l^2 \times L) / (8 \times E \times A))^{1/3} = \mathbf{2.448}$  in  
 Tension in cable due to sphere load: ;  $T_s = (F_A \times l) / (4 \times a_s) = \mathbf{68.071}$  lb  
 Tension in cable at max deflection: ;  $T_a = T_s \times (a_s / a_{All}) = \mathbf{269.279}$  lb  
 Required pretension: ;  $T_{p3} = T_a - T_s = \mathbf{201.209}$  lb

Unsupported Cable Span: ;  $l = 42.00$  in  
 Deflection due to sphere load: ;  $a_s = ((F_A \times l^2 \times L) / (8 \times E \times A))^{1/3} = \mathbf{2.070}$  in  
 Tension in cable due to sphere load: ;  $T_s = (F_A \times l) / (4 \times a_s) = \mathbf{62.601}$  lb  
 Tension in cable at max deflection: ;  $T_a = T_s \times (a_s / a_{All}) = \mathbf{209.440}$  lb  
 Required pretension: ;  $T_{p4} = T_a - T_s = \mathbf{146.839}$  lb

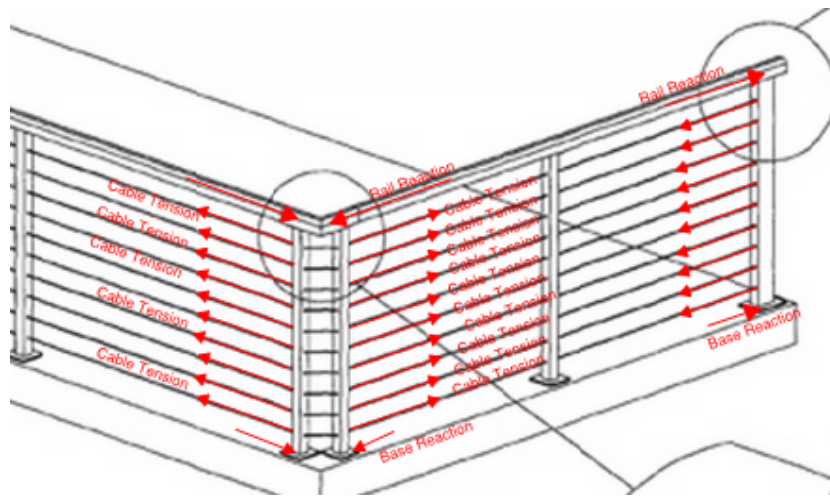
Unsupported Cable Span: ;  $l = 36.00$  in  
 Deflection due to sphere load: ;  $a_s = ((F_A \times l^2 \times L) / (8 \times E \times A))^{1/3} = \mathbf{1.868}$  in  
 Tension in cable due to sphere load: ;  $T_s = (F_A \times l) / (4 \times a_s) = \mathbf{59.465}$  lb  
 Tension in cable at max deflection: ;  $T_a = T_s \times (a_s / a_{All}) = \mathbf{179.520}$  lb  
 Required pretension: ;  $T_{p5} = T_a - T_s = \mathbf{120.054}$  lb

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<u>Unsupported Cable Length:</u>	<u>Required Pretension:</u>
;36 in ;	$T_{p5} = 120.054 \text{ lb}$
;42 in ;	$T_{p4} = 146.839 \text{ lb}$
;48 in ;	$T_{p1} = 173.910 \text{ lb}$
;54 in ;	$T_{p2} = 201.209 \text{ lb}$

**Cable Forces on Posts:**



Cable Tension is resisted by the termination posts and also corners or changes in direction.

Top rail acts as a compression member to resist cable tension forces. Bottom rail also acts as a compression member resisting cable tension when present. If there is no bottom rail, the base connection is required to resist the tension forces from cables. Top rail flat inserts (required for aesthetics) bear directly on face of post so tension forces are resisted by bearing and not just screws. For top rails when no infill is used, rail must be attached to posts with screws designed to resist tension force.

Screw shear:

Per Aluminum Design Manual:

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### 5.4.3 Screw Shear and Bearing

The shear force on a screw shall not exceed the least of:

- 1)  $2 F_{tu1} D t_1 / n_s$  (Eq. 5.4.3-1)
- 2)  $2 F_{tu2} D t_2 / n_s$  (Eq. 5.4.3-2)
- 3)  $4.2(t_2^3 D)^{1/2} F_{tu2} / n_s$ , for  $t_2 \leq t_1$  (Eq. 5.4.3-3)
- 4)  $P_{ns} / (1.25 n_s)$  (Eq. 5.4.3-4)

### 5.4.4 Minimum Spacing of Screws

The minimum distance between screw centers shall be 2.5 times the nominal screw diameter.

Minimum ;  $F_{tu1} = 38000$  psi ;post and rails

; $\#12$  screw ;  $d_{screw} = 0.218$  in

Post and rail thickness;  $t_1 = 0.10$  in

Screw;  $F_{tus} = 125000$  psi

$P_{ns} = 2091$  lbs ;  $\#12-14$  HWH Teks screw (ESR 3223)

- 1) ; $V_{allow10} = 2 * F_{tu1} * d_{screw} * t_1 / 3 = 552.267$  lbs
- 2) ; $V_{allow2} = 2 * F_{tu1} * d_{screw} * t_1 / 3 = 552.267$  lbs
- 3) ; $V_{allow3} = 4.2 * (t_1^3 * d_{screw})^{1/2} * F_{tu1} / 3 = 785.489$  lbs
- 4) ; $V_{allow4} = P_{ns} / (1.25 * 3) = 557.600$  lbs

; $V_{allow} = \text{Min}(V_{allow10}, V_{allow2}, V_{allow3}, V_{allow4}) = 552.267$  lbs

; $\text{Resisting Force required at Top rail assuming no bottom rail (};225$  lbs tension) = 1157 lbs for 36" guardrail post.

; $\text{Resisting Force required at Top rail assuming no bottom rail (225 lbs tension) = 1382 lbs for 42" guardrail post.}$

(See RISA model for results)

Load Check ;  $1382$  lbs /  $V_{allow} = 2.502$  ;screws Use 4 screws at top rail to post connection.

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## Top Rails

Assume simply supported spans at ;L = 54 in ;maximum

Bending of Top Rail ;M = 200 lbs \* L / 4 = **225.000** lb\_ft ; or ; M = **2700.000** lb\_in

### 1500 Series Top Rail (DIE AC6471 by Railcraft)

;Svert<sub>1500</sub> = 0.22693 in<sup>3</sup>

;Shorz<sub>1500</sub> = 0.34740 in<sup>3</sup>

;fb<sub>vert</sub> = M / Svert<sub>1500</sub> = **11897.942** psi

;F<sub>b6063</sub> = **9696.970** psi

No Good - Assume simply supported spans at ;L = 44 in ;maximum

Bending of Top Rail ;M = 200 lbs \* L / 4 = **183.333** lb\_ft ; or ; M = **2200.000** lb\_in

;fb<sub>vert</sub> = M / Svert<sub>1500</sub> = **9694.619** psi

### 1500R Series Top Rail (DIE AC6470 by Railcraft)

Assume simply supported spans at ;L = 42 in ;maximum

Bending of Top Rail ;M = 200 lbs \* L / 4 = **175.000** lb\_ft ; or ; M = **2100.000** lb\_in

;Svert<sub>1500r</sub> = 0.20341 in<sup>3</sup>

;Shorz<sub>1500r</sub> = 0.35765 in<sup>3</sup>

;fb<sub>vert</sub> = M / Svert<sub>1500r</sub> = **10323.976** psi

;F<sub>b6063</sub> = **9696.970** psi

No Good - Assume simply supported spans at ;L = 39 in ;maximum

Bending of Top Rail ;M = 200 lbs \* L / 4 = **162.500** lb\_ft ; or ; M = **1950.000** lb\_in

;fb<sub>vert</sub> = M / Svert<sub>1500r</sub> = **9586.549** psi

### 3000R Series Top Rail (DIE AC62741 by Railcraft)

Assume simply supported spans at ;L = 54 in ;maximum

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Bending of Top Rail ;M = 200 lbs \* L / 4 = **225.000** lb\_ft ; or ; M = **2700.000** lb\_in

;Svert<sub>3000r</sub> = 0.29968 in<sup>3</sup>

;Shorz<sub>3000r</sub> = 0.54228 in<sup>3</sup>

;fb<sub>vert</sub> = M / Svert<sub>3000r</sub> = **9009.610** psi

;F<sub>b6063</sub> = **9696.970** psi

## TOP RAIL COMPRESSION CHECK

Check allowable compression in top rails (tubular shapes per ADM 3.3.14)

;F<sub>cy6063</sub> = **16.000** ksi

;B<sub>c</sub> = F<sub>cy6063</sub> \* (1 + (F<sub>cy6063</sub> / 2250 ksi)<sup>5</sup>) = **17.349** ksi ; (Table 3.3-4 ADM)

;D<sub>e</sub> = B<sub>c</sub> / 10 ksi \* (B<sub>c</sub> / E<sub>6063</sub>)<sup>0.5</sup> = **0.072**

;n<sub>y</sub> = 1.65

;S<sub>1</sub> = (B<sub>c</sub> - F<sub>cy6063</sub> / (1.6 \* D<sub>c</sub>))<sup>2</sup> ; S<sub>1</sub> = **307234091348490**.

;C<sub>c</sub> = 1 in

;S<sub>2</sub> = (C<sub>c</sub> / 1.6)<sup>2</sup> = **0.003**

;L = 42 in

;Shorz<sub>1500</sub> = **0.347** in<sup>3</sup>

;Ihorz<sub>1500</sub> = 0.3474 in<sup>4</sup>

L = **3.500** ft ;

;L \* Shorz<sub>1500</sub> / (0.5 \* Ihorz<sub>1500</sub>)<sup>5</sup> = **0.243**

;F<sub>c</sub> = F<sub>ty6063</sub> / n<sub>y</sub> = **9.697** ksi

;f<sub>c</sub> = 1382 lbs / .484 in<sup>2</sup> = **2.855** ksi ;okay (1500S top rail or larger at the 42" height and 225 lbs tension in cables)

Use 1500 or 1500R top rails for short spans only (39" for 1500, 44" for 1500R) and use 3000 series top rails for spans upto 54 inches.

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## Posts

System uses both Superpost Residential Posts (By Railcraft) or Termination posts at ends (Die # VH-61957) for 36" height

;H<sub>36</sub> = 36 in ; H<sub>42</sub> = 42 in

### Intermediate posts (not used for cable termination)

Residential Post (Superpost)

;S<sub>x1</sub> = .43314 in<sup>3</sup>

For 36" tall posts, 4.5 ft max spacing ;L<sub>6</sub> = 54 in

Per IRC ;M<sub>1</sub> = 200 lbs \* H<sub>36</sub> = **7200.000** lb\_in

For 42" tall posts, 4.5 ft max spacing ;L<sub>5</sub> = 54 in

Per IRC ;M<sub>3</sub> = 200 lbs \* H<sub>42</sub> = **8400.000** lb\_in

Residential – 36" height

;F<sub>b1</sub> = M<sub>1</sub>/ S<sub>x1</sub> = **16622.801** psi ;

Commercial – 42" height

;F<sub>b3</sub> = M<sub>3</sub>/ S<sub>x1</sub> = **19393.268** psi ;

Allowable; F<sub>b</sub> = **19.487** ksi

Post good for either height and bending

### Termination posts (used for cable termination)

1" x 3" CABLE POST 6005A-T6 Aluminum

;S<sub>y1</sub> = 1.21016 in<sup>3</sup>

;S<sub>xx1</sub> = 0.87144 in<sup>3</sup>

Out of plane loading

For 36" tall posts, 4.5 ft max spacing ;L<sub>6</sub> = 54 in

Per IRC ;M<sub>1</sub> = 200 lbs \* H<sub>36</sub> = **7200.000** lb\_in ;at base connection

;M<sub>5</sub> = 200 lbs \* H<sub>36</sub>/2 = **3600.000** lb\_in ;at mid-height

For 42" tall posts, 4.5 ft max spacing ;L<sub>5</sub> = 54 in

Per IRC ;M<sub>3</sub> = 200 lbs \* H<sub>42</sub> = **8400.000** lb\_in ;at base connection

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;M<sub>6</sub> = 200 lbs \* H<sub>42</sub>/2 = **4200.000** lb\_in ;at mid-height

Residential – 36" height

;F<sub>b1</sub> = M<sub>1</sub>/ S<sub>XX1</sub> = **8262.187** psi ; at bottom connection

;F<sub>b5</sub> = M<sub>5</sub>/ S<sub>XX1</sub> = **4131.093** psi ; at midheight

Commercial – 42" height

;F<sub>b3</sub> = M<sub>3</sub>/ S<sub>XX1</sub> = **9639.218** psi ; at bottom connection

;F<sub>b6</sub> = M<sub>6</sub>/ S<sub>XX1</sub> = **4819.609** psi ; at midheight

Allowable; F<sub>b6005T6</sub> = **19.487** ksi

Check bending in other direction due to Cable tension bending (in-plane)

For 225 lbs tension

For 36" tall posts ; M<sub>2</sub> = 926 lb\_ft

For 42" tall posts ; M<sub>4</sub> = 1287 lb\_ft

Residential – 36" height

;F<sub>b2</sub> = M<sub>2</sub>/ S<sub>y1</sub> = **9.182** ksi ;

Commercial – 42" height

;F<sub>b4</sub> = M<sub>4</sub>/ S<sub>y1</sub> = **12.762** ksi ;

Allowable; F<sub>b6005T6</sub> = **19.487** ksi

36" Posts combined Loading (check at midheight):

;F<sub>b5</sub> / F<sub>b6005T6</sub> + F<sub>b3</sub> / F<sub>b6005T6</sub> = **0.707**

36" tall Post good for tension created bending plus guardrail forces.

42" Posts combined Loading (checked at midheight):

;F<sub>b6</sub> / F<sub>b6005T6</sub> + F<sub>b4</sub> / F<sub>b6005T6</sub> = **0.902**

42" tall Post okay for tension created bending plus guardrail forces.

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## TOP MOUNTED BASEPLATE

Posts attach to plate at interior holes and is attached to substrate (deck) at hole located near the edges.

$$\text{IRC ;OTM}_{36} = 200 \text{ lbs} * (\text{H}_{36} + .375 \text{ in}) ; \quad \text{OTM}_{36} = \mathbf{7275.000} \text{ lb\_in}$$

$$\text{Tension in post base screw connections is ;T} = \text{OTM}_{36} / (1.25 \text{ in} * 2) ; \text{T} = \mathbf{2910.000} \text{ lbs}$$

$$\text{SAE Grade 5 screws ; F}_{\text{tscrew}} = 120 \text{ ksi} * .75 = \mathbf{90.000} \text{ ksi}$$

$$\text{;A}_{\text{screwreg}} = \text{T} / \text{F}_{\text{tscrew}} \quad ; \text{A}_{\text{screwreg}} = \mathbf{0.032} \text{ in}^2$$

$$\text{Try } \frac{1}{4} \text{'' diameter screws ; A}_{\text{screw}} = 0.0318 \text{ in}^2$$

$$\text{;F}_{\text{vscrew}} = 120 \text{ ksi} * .60 / 3 * .7 ; \text{F}_{\text{vscrew}} = \mathbf{16.800} \text{ ksi}$$

Use (2)  $\frac{1}{4}$ '' diameter x 2'' long SAE Grade 5 (min.) self tapping Torx drive flate head screws (1  $\frac{1}{2}$ '' min. Embedment into post)

Baseplate for 42'' tall posts

$$\text{Per IRC ;OTM}_{42} = 200 \text{ lbs} * (\text{H}_{42} + .375 \text{ in}) ; \text{OTM}_{42} = \mathbf{8475.000} \text{ lb\_in}$$

$$\text{Tension in post base screw connections is ;T}_{42} = \text{OTM}_{42} / (1.25 \text{ in} * 3) ; \text{T}_{42} = \mathbf{2260.000} \text{ lbs}$$

$$\text{SAE Grade 5 screws ; F}_{\text{tscrew}} = 120 \text{ ksi} * .75 = \mathbf{90.000} \text{ ksi}$$

$$\text{;A}_{\text{screwreg}} = \text{T} / \text{F}_{\text{tscrew}} \quad ; \text{A}_{\text{screwreg}} = \mathbf{0.032} \text{ in}^2$$

$$\text{Try } \frac{1}{4} \text{'' diameter screws ; A}_{\text{screw}} = 0.0318 \text{ in}^2$$

$$\text{;F}_{\text{vscrew}} = 120 \text{ ksi} * .60 / 3 * .7 ; \text{F}_{\text{vscrew}} = \mathbf{16.800} \text{ ksi}$$

Use (2)  $\frac{1}{4}$ '' diameter x 2'' long SAE Grade 5 (min.) self tapping Torx drive flate head screws (1  $\frac{1}{2}$ '' min. Embedment into post)

Use 5/16'' diameter screws (greater capacity than  $\frac{1}{4}$ '')

## CHECK TOP MOUNTED BASE PLATES FOR BENDING

**3/8'' x 4'' x 4'' plate (wood connections)**

$$\text{;T}_{\text{plate}} = \text{OTM}_{42} / 3.375 \text{ in} = \mathbf{2511.111} \text{ lb}$$

$$\text{;Bending} = \text{OTM}_{42} / (4 \text{ in} * (4 \text{ in})^2 / 6) ; \text{Bending} = \mathbf{794.531} \text{ psi}$$

$$\text{;d} = 2 \text{ in}$$

$$\text{;T} = \text{Bending} * \text{d} / 2 * 4 \text{ in} ; \text{T} = \mathbf{3178.125} \text{ lb}$$

Plate bending is maximum below edge of post or 1.18'' from plate edge

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$$;P_2 = (2 \text{ in} - 1.18 \text{ in}) / 2 \text{ in} * \text{Bending} = \mathbf{325.758} \text{ psi}$$

$$;M_{\max} = ((P_2 * 1.18 \text{ in}^2 / 2) + ((\text{Bending} - P_2) * 1.18 \text{ in}^2 / (2) * (2/3))) * 4 \text{ in}$$

$$;M_{\max} = \mathbf{1506.325} \text{ lb\_in}$$

$$;F_b = M_{\max} * 6 / (4 \text{ in} * .375 \text{ in} * .375 \text{ in}) = \mathbf{16067.470} \text{ psi}$$

Okay

try **1/4" x 4" x 4" plate**

$$;T_{\text{plate}} = \text{OTM}_{42} / 3.375 \text{ in} = \mathbf{2511.111} \text{ lb}$$

$$;\text{Bending} = \text{OTM}_{42} / (4 \text{ in} * (4 \text{ in})^2 / 6); \text{Bending} = \mathbf{794.531} \text{ psi}$$

$$;d = 2 \text{ in}$$

$$;T = \text{Bending} * d / 2 * 4 \text{ in}; T = \mathbf{3178.125} \text{ lb}$$

Plate bending is maximum below edge of post or 1.18" from plate edge

$$;P_2 = (2 \text{ in} - 1.18 \text{ in}) / 2 \text{ in} * \text{Bending} = \mathbf{325.758} \text{ psi}$$

$$;M_{\max} = ((P_2 * 1.18 \text{ in}^2 / 2) + ((\text{Bending} - P_2) * 1.18 \text{ in}^2 / (2) * (2/3))) * 4 \text{ in}$$

$$;M_{\max} = \mathbf{1506.325} \text{ lb\_in}$$

$$;F_b = M_{\max} * 6 / (4 \text{ in} * .25 \text{ in} * .25 \text{ in}) = \mathbf{36151.807} \text{ psi}$$

No Good – Need the 3/8" plate thickness

try **3/8" x 5" x 5" baseplate (concrete connections)**

$$;T_{\text{plate}} = \text{OTM}_{42} / 4.375 \text{ in} = \mathbf{1937.143} \text{ lb}$$

$$;\text{Bending} = \text{OTM}_{42} / (5 \text{ in} * (5 \text{ in})^2 / 6); \text{Bending} = \mathbf{406.800} \text{ psi}$$

$$;d = 2.5 \text{ in}$$

$$;T = \text{Bending} * d / 2 * 5 \text{ in}; T = \mathbf{2542.500} \text{ lb}$$

Plate bending is maximum below edge of post or 1.68" from plate edge

$$;P_2 = (2.5 \text{ in} - 1.68 \text{ in}) / 2.5 \text{ in} * \text{Bending} = \mathbf{133.430} \text{ psi}$$

$$;M_{\max} = ((P_2 * 1.68 \text{ in}^2 / 2) + ((\text{Bending} - P_2) * 1.68 \text{ in}^2 / (2) * (2/3))) * 5 \text{ in}$$

$$;M_{\max} = \mathbf{1325.843} \text{ lb\_in}$$

$$;F_b = M_{\max} * 6 / (5 \text{ in} * .375 \text{ in} * .375 \text{ in}) = \mathbf{11313.857} \text{ psi}$$

Okay

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**CHECK 6x5 BASE PLATE FOR BENDING**

3/8" x 6" x 5" plate

;T<sub>plate2</sub> = OTM<sub>42</sub> / 4.38 in = **1934.932** lb

;Bending2 = OTM<sub>42</sub> / (6 in \* (5 in)<sup>2</sup> / 6); Bending2 = **339.000** psi

;d = 2.5 in

;T = Bending2 \* d / 2 \* 6 in; T = **2542.500** lb

Plate bending is maximum below edge of post or 1.75" from plate edge

;P<sub>3</sub> = (2.5 in - .75 in) / 2.5 in \* Bending = **284.760** psi

;Mmax2 = ((P<sub>3</sub> \* .375 in<sup>2</sup> / 2) + ((Bending - P<sub>3</sub>) \* .375 in<sup>2</sup> / (2) \* (2/3))) \* 5 in

;Mmax2 = **343.237** lb\_in

;F<sub>b</sub> = Mmax2 \* 6 / (5 in \* .375 in \* .375 in) = **2928.960** psi

Okay

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**BASE PLATE ATTACHMENT - TYP LINE POST**

4x4x3/8" Plate

Anchor Tension ; AT = OTM<sub>36</sub> / 3.375 in ; AT = **2155.556** lb

2 anchors per side ; Atbolt = AT / 2 = **1077.778** lb

Wood:

**Try 3/8" diameter lag bolts and assume Douglas Fir**

;T<sub>allow</sub> = 305 lb/in \* 1.6 \* 2.78 in ;, 5" long lag, 2 25/32" embed 1.6 Cd wood factor ;T<sub>allow</sub> = **1356.640** lb

Use 3/8" diameter x 5" embedment lag screws (4 corners)

**Try 3/8" diameter lag bolts and assume Hem Fir PT**

;T<sub>allow</sub> = 269 lb/in \* 1.6 \* 3.28 in ;, 6" long lag, 3 9/32" embed 1.6 Cd wood factor ;T<sub>allow</sub> = **1411.712** lb

Use 3/8" diameter x 6" embedment lag screws (4 corners)

**Try 7/16" diameter lag bolts and assume Hem Fir PT**

;T<sub>allow</sub> = 302 lb/in \* 1.6 \* 2.22 in ;, 4" long lag, 2 7/32" embed 1.6 Cd wood factor ;T<sub>allow</sub> = **1072.704** lb

Use 7/16" diameter x 4" embedment lag screws (4 corners)

**Try #14 x 5" stainless steel wood screws and assume Hem Fir PT**

;T<sub>allow</sub> = 146 lb/in \* 1.6 \* 5 in ;, 5" long screws, 5" embed 1.6 Cd wood factor ;T<sub>allow</sub> = **1168.000** lb

Just works #14-5" wood screws (4 corners)

**Try #14 x 5" stainless steel wood screws and assume Douglas Fir**

;T<sub>allow</sub> = 172 lb/in \* 1.6 \* 5 in ;, 5" long screws, 5" embed 1.6 Cd wood factor ;T<sub>allow</sub> = **1376.000** lb

Use #14-5" wood screws (4 corners)

5x5x3/8" Plate

Anchor Tension ; AT = OTM<sub>42</sub> / 4.375 in ; AT = **1937.143** lb

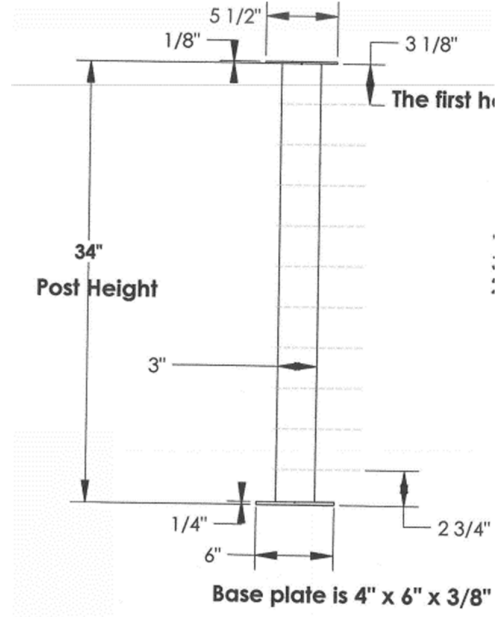
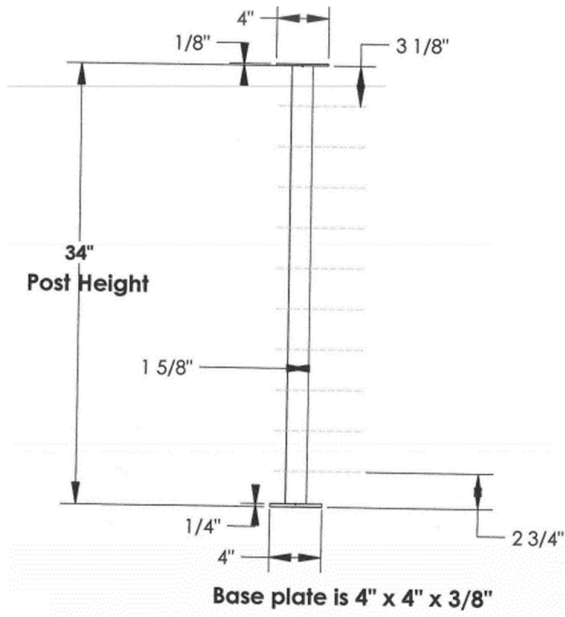
2 anchors per side ; Atbolt = AT / 2 = **968.571** lb

**Try #14 x 5" stainless steel wod screws and assume Hem Fir PT**

;T<sub>allow</sub> = 146 lb/in \* 1.6 \* 5 in ;, 5" long lag, 5" embed 1.6 Cd wood factor ;T<sub>allow</sub> = **1168.000** lb

Use #14 x 5" embedment ss wood screws (4 corners)

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## BASE PLATE ATTACHMENT - TERMINATION POST

6x4x3/8" Plate

Anchor Tension ; AT =  $OTM_{36} / 3.375$  in ; AT = **2155.556** lb

2 anchors per side ; Atbolt = AT / 2 = **1077.778** lb

Shear due to 175 lbs in cables ;  $V_c = 5 * 175$  lbs = **875.000** lbs

Shear due to fall protection ;  $V_f = 200$  lbs

**Try #14 x 5" stainless steel wood screws and assume Hem Fir PT**

;  $T_{allow} = 146$  lb/in \* 1.6 \* 5 in ;, 5" long lag, 5" embed 1.6 Cd wood factor ;  $T_{allow} =$  **1168.000** lb

;  $V_{allow} = 196$  lbs \* 4 \* 1.6 ; 4 screws total, 1.6 Cd wood factor ; ;  $V_{allow} =$  **1254.400** lb

No Good

**Try 3/8" diameter lag bolts and assume Hem Fir PT**

;  $T_{allow} = 269$  lb/in \* 1.6 \* 3.82 in ;, 6" long lag, 3 25/32" embed 1.6 Cd wood factor ;  $T_{allow} =$  **1644.128** lb

;  $V_{allow} = 270$  lbs \* 4 \* 1.6 ; 4 lags total, 1.6 Cd wood factor ; ;  $V_{allow} =$  **1728.000** lb

Atbolt /  $T_{allow} =$  **0.656**

$(V_c + V_f) / V_{allow} =$  **0.622**

Use 3/8" diameter x 7" embedment lag screws (4 corners)

**Try 3/8" diameter lag bolts and assume Douglas Fir**

;  $T_{allow} = 305$  lb/in \* 1.6 \* 3.82 in ;, 6" long lag, 3 25/32" embed 1.6 Cd wood factor ;  $T_{allow} =$  **1864.160** lb

;  $V_{allow} = 280$  lbs \* 4 \* 1.6 ; 4 lags total, 1.6 Cd wood factor ; ;  $V_{allow} =$  **1792.000** lb

Atbolt /  $T_{allow} =$  **0.578**

$(V_c + V_f) / V_{allow} =$  **0.600**

Use 3/8" diameter x 7" embedment lag screws (4 corners)

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## FASCIA BRACKET CONNECTION - LINE POST

6x4x3/8" Plate

Anchor Tension ; AT =  $OTM_{42} / 4.2$  in ; AT = **2017.857** lb

2 side by side anchors per bracket ; Atbolt = AT / 2 = **1008.929** lb

Wood:

### **Try 3/8" diameter lag bolts and assume Douglas Fir**

;T<sub>allow</sub> = 305 lb/in \* 1.6 \* 2.78 in ;, 5" long lag, 2 25/32" embed 1.6 Cd wood factor ;T<sub>allow</sub> = **1356.640** lb

Use 3/8" diameter x 5" embedment lag screws (4 corners)

### **Try 3/8" diameter lag bolts and assume Hem Fir PT**

;T<sub>allow</sub> = 269 lb/in \* 1.6 \* 3.28 in ;, 6" long lag, 3 9/32" embed 1.6 Cd wood factor ;T<sub>allow</sub> = **1411.712** lb

;V<sub>allow</sub> = 270 lbs \* 4 \* 1.6 ; 4 lags total, 1.6 Cd wood factor ; ;V<sub>allow</sub> = **1728.000** lb

Use 3/8" diameter x 6" embedment lag screws (4 corners)

### **Try 7/16" diameter lag bolts and assume Hem Fir PT**

;T<sub>allow</sub> = 302 lb/in \* 1.6 \* 2.22 in ;, 4" long lag, 2 7/32" embed 1.6 Cd wood factor ;T<sub>allow</sub> = **1072.704** lb

Use 7/16" diameter x 4" embedment lag screws (4 corners)

### **Try #14 x 5" stainless steel wood screws and assume Hem Fir PT**

;T<sub>allow</sub> = 146 lb/in \* 1.6 \* 5 in ;, 5" long screws, 5" embed 1.6 Cd wood factor ;T<sub>allow</sub> = **1168.000** lb

Just works #14-5" wood screws (4 corners)

### **Try #14 x 5" stainless steel wood screws and assume Douglas Fir**

;T<sub>allow</sub> = 172 lb/in \* 1.6 \* 5 in ;, 5" long screws, 5" embed 1.6 Cd wood factor ;T<sub>allow</sub> = **1376.000** lb

Use #14-5" wood screws (4 corners)

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## FASCIA BRACKET - TERMINATION POST

6x4x3/8" Plate

Anchor Tension ;  $AT = OTM_{42} / 4.2 \text{ in}$  ;  $AT = 2017.857 \text{ lb}$

2 side by side anchors per bracket ;  $At_{bolt} = AT / 2 = 1008.929 \text{ lb}$

Shear due to 175 lbs tension in cables ;  $V_c = 5 * 175 \text{ lbs} = 875.000 \text{ lbs}$

Shear due to fall protection ;  $V_f = 200 \text{ lbs}$

Wood:

### Try 3/8" diameter lag bolts and assume Douglas Fir

$T_{allow} = 305 \text{ lb/in} * 1.6 * 2.78 \text{ in}$  ;, 5" long lag, 2 25/32" embed 1.6 Cd wood factor ;  $T_{allow} = 1356.640 \text{ lb}$

$V_{allow} = 196 \text{ lbs} * 4 * 1.6$  ; 4 screws total, 1.6 Cd wood factor ; ;  $V_{allow} = 1254.400 \text{ lb}$

Use 3/8" diameter x 5" embedment lag screws (4 corners)

### Try 3/8" diameter lag bolts and assume Hem Fir PT

$T_{allow} = 269 \text{ lb/in} * 1.6 * 3.28 \text{ in}$  ;, 6" long lag, 3 9/32" embed 1.6 Cd wood factor ;  $T_{allow} = 1411.712 \text{ lb}$

$V_{allow} = 270 \text{ lbs} * 4 * 1.6$  ; 4 lags total, 1.6 Cd wood factor ; ;  $V_{allow} = 1728.000 \text{ lb}$

Use 3/8" diameter x 6" embedment lag screws (4 corners)

### Try 7/16" diameter lag bolts and assume Hem Fir PT

$T_{allow} = 302 \text{ lb/in} * 1.6 * 2.22 \text{ in}$  ;, 4" long lag, 2 7/32" embed 1.6 Cd wood factor ;  $T_{allow} = 1072.704 \text{ lb}$

Use 7/16" diameter x 4" embedment lag screws (4 corners)

### Try #14 x 5" stainless steel wood screws and assume Hem Fir PT

$T_{allow} = 146 \text{ lb/in} * 1.6 * 5 \text{ in}$  ;, 5" long screws, 5" embed 1.6 Cd wood factor ;  $T_{allow} = 1168.000 \text{ lb}$

Just works #14-5" wood screws (4 corners)

### Try #14 x 5" stainless steel wood screws and assume Douglas Fir

$T_{allow} = 172 \text{ lb/in} * 1.6 * 5 \text{ in}$  ;, 5" long screws, 5" embed 1.6 Cd wood factor ;  $T_{allow} = 1376.000 \text{ lb}$

Use #14-5" wood screws (4 corners)

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## **BASE PLATE ATTACHMENTS - CONCRETE**

Concrete:

Assume 6" minimum thick concrete – use Hilti HIT-HY 200 + HIT-Z-R Simpson 3/8" diameter strong bolts

See attached ACI 318 Appendix D calcs. and details.

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Company: James G. Pierson, Inc  
 Specifier: Golberg  
 Address: 610 SW Alder #918  
 Phone | Fax: 503-226-1286 |  
 E-Mail:

Page: 1  
 Project: Cable Railing  
 Sub-Project | Pos. No.: Line Post Base  
 Date: 12/14/2017

1  
 Cable Railing  
 Line Post Base  
 12/14/2017

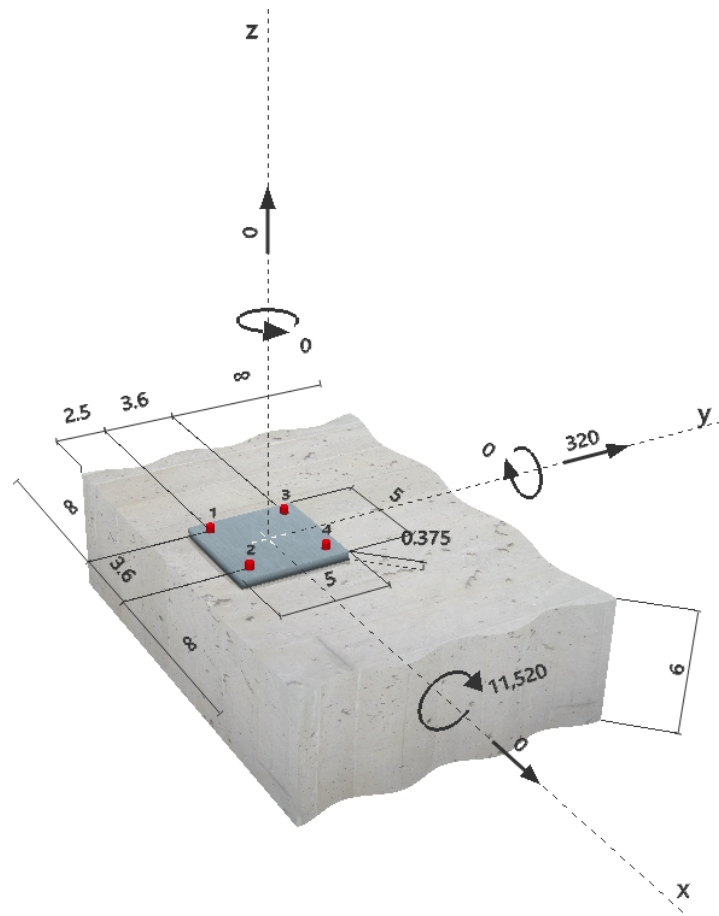
**Specifier's comments:** IRC Code, 36" tall

## 1 Input data

<b>Anchor type and diameter:</b>	<b>HIT-HY 200 + HIT-Z-R 3/8</b>
Effective embedment depth:	$h_{ef,opti} = 3.425$ in. ( $h_{ef,limit} = 3.750$ in.)
Material:	A4
Evaluation Service Report:	ESR-3187
Issued   Valid:	11/1/2016   3/1/2018
Proof:	Design method ACI 318-08 / Chem
Stand-off installation:	$e_b = 0.000$ in. (no stand-off); $t = 0.375$ in.
Anchor plate:	$l_x \times l_y \times t = 5.000$ in. x $5.000$ in. x $0.375$ in.; (Recommended plate thickness: not calculated)
Profile:	no profile
Base material:	cracked concrete, 2500, $f_c' = 2500$ psi; $h = 6.000$ in., Temp. short/long: 32/32 °F
<b>Installation:</b>	<b>hammer drilled hole, Installation condition: Dry</b>
Reinforcement:	tension: condition B, shear: condition B; no supplemental splitting reinforcement present edge reinforcement: none or < No. 4 bar
Seismic loads (cat. C, D, E, or F)	no



### Geometry [in.] & Loading [lb, in.lb]





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 Specifier: Golberg  
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## 2 Load case/Resulting anchor forces

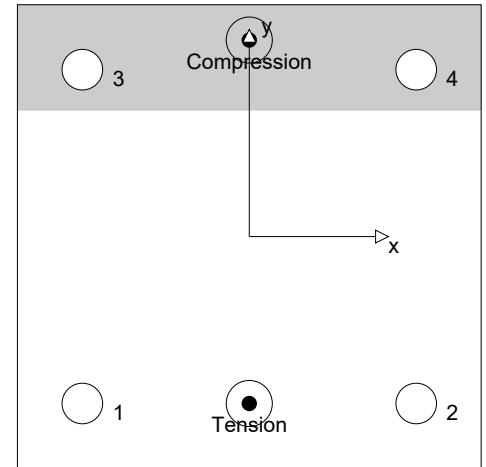
Load case: Design loads

### Anchor reactions [lb]

Tension force: (+Tension, -Compression)

Anchor	Tension force	Shear force	Shear force x	Shear force y
1	1470	80	0	80
2	1470	80	0	80
3	0	80	0	80
4	0	80	0	80

max. concrete compressive strain: 0.24 [%]  
 max. concrete compressive stress: 1029 [psi]  
 resulting tension force in (x/y)=(0.000/-1.800): 2939 [lb]  
 resulting compression force in (x/y)=(0.000/2.119): 2939 [lb]



## 3 Tension load

	Load $N_{ua}$ [lb]	Capacity $\phi N_n$ [lb]	Utilization $\beta_N = N_{ua}/\phi N_n$	Status
Steel Strength*	1470	4749	31	OK
Pullout Strength*	1470	5169	29	OK
Sustained Tension Load Bond Strength*	N/A	N/A	N/A	N/A
Concrete Breakout Strength**	2939	2957	100	OK

\* anchor having the highest loading \*\*anchor group (anchors in tension)

### 3.1 Steel Strength

$N_{sa}$  = ESR value refer to ICC-ES ESR-3187  
 $\phi N_{sa} \geq N_{ua}$  ACI 318-08 Eq. (D-1)

#### Variables

$A_{se,N}$ [in. <sup>2</sup> ]	$f_{uta}$ [psi]
0.08	94200

#### Calculations

$N_{sa}$ [lb]
7306

#### Results

$N_{sa}$ [lb]	$\phi_{steel}$	$\phi N_{sa}$ [lb]	$N_{ua}$ [lb]
7306	0.650	4749	1470

### 3.2 Pullout Strength

$N_{pn} = N_p$  refer to ICC-ES ESR-3187  
 $\phi N_{pn} \geq N_{ua}$  ACI 318-08 Eq. (D-1)

#### Variables

$N_p$ [lb]
7952

#### Calculations

-
-

#### Results

$N_{pn}$ [lb]	$\phi_{concrete}$	$\phi N_{pn}$ [lb]	$N_{ua}$ [lb]
7952	0.650	5169	1470

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**3.3 Concrete Breakout Strength**

$$N_{cbg} = \left( \frac{A_{Nc}}{A_{Nc0}} \right) \psi_{ec,N} \psi_{ed,N} \psi_{c,N} \psi_{cp,N} N_b \quad \text{ACI 318-08 Eq. (D-5)}$$

$$\phi N_{cbg} \geq N_{ua} \quad \text{ACI 318-08 Eq. (D-1)}$$

$$A_{Nc} \text{ see ACI 318-08, Part D.5.2.1, Fig. RD.5.2.1(b)}$$

$$A_{Nc0} = 9 h_{ef}^2 \quad \text{ACI 318-08 Eq. (D-6)}$$

$$\psi_{ec,N} = \left( \frac{1}{1 + \frac{2 e_{c1,N}}{3 h_{ef}}} \right) \leq 1.0 \quad \text{ACI 318-08 Eq. (D-9)}$$

$$\psi_{ed,N} = 0.7 + 0.3 \left( \frac{c_{a,min}}{1.5 h_{ef}} \right) \leq 1.0 \quad \text{ACI 318-08 Eq. (D-11)}$$

$$\psi_{cp,N} = \text{MAX} \left( \frac{c_{a,min}}{c_{ac}}, \frac{1.5 h_{ef}}{c_{ac}} \right) \leq 1.0 \quad \text{ACI 318-08 Eq. (D-13)}$$

$$N_b = k_c \lambda \sqrt{f_c} h_{ef}^{1.5} \quad \text{ACI 318-08 Eq. (D-7)}$$

**Variables**

$h_{ef}$ [in.]	$e_{c1,N}$ [in.]	$e_{c2,N}$ [in.]	$c_{a,min}$ [in.]	$\psi_{c,N}$
3.425	0.000	0.000	2.500	1.000
$c_{ac}$ [in.]	$k_c$	$\lambda$	$f_c$ [psij]	
9.071	17	1	2500	

**Calculations**

$A_{Nc}$ [in. <sup>2</sup> ]	$A_{Nc0}$ [in. <sup>2</sup> ]	$\psi_{ec1,N}$	$\psi_{ec2,N}$	$\psi_{ed,N}$	$\psi_{cp,N}$	$N_b$ [lb]
104.82	103.96	1.000	1.000	0.847	1.000	5326

**Results**

$N_{cbg}$ [lb]	$\phi_{concrete}$	$\phi N_{cbg}$ [lb]	$N_{ua}$ [lb]
4549	0.650	2957	2939

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## 4 Shear load

	Load $V_{ua}$ [lb]	Capacity $\phi V_n$ [lb]	Utilization $\beta_V = V_{ua}/\phi V_n$	Status
Steel Strength*	80	2630	4	OK
Steel failure (with lever arm)*	N/A	N/A	N/A	N/A
Pryout Strength (Concrete Breakout Strength controls)**	320	9386	4	OK
Concrete edge failure in direction **	N/A	N/A	N/A	N/A

\* anchor having the highest loading \*\*anchor group (relevant anchors)

### 4.1 Steel Strength

$$V_{sa} = (0.6 A_{se,V} f_{uta}) \quad \text{refer to ICC-ES ESR-3187}$$

$$\phi V_{steel} \geq V_{ua} \quad \text{ACI 318-08 Eq. (D-2)}$$

#### Variables

$A_{se,V}$ [in. <sup>2</sup> ]	$f_{uta}$ [psi]	$(0.6 A_{se,V} f_{uta})$ [lb]
0.08	94200	4384

#### Calculations

$V_{sa}$ [lb]	4384
---------------	------

#### Results

$V_{sa}$ [lb]	$\phi_{steel}$	$\phi V_{sa}$ [lb]	$V_{ua}$ [lb]
4384	0.600	2630	80

### 4.2 Pryout Strength (Concrete Breakout Strength controls)

$$V_{cp,g} = k_{cp} \left[ \left( \frac{A_{Nc}}{A_{Nc0}} \right) \Psi_{ec,N} \Psi_{ed,N} \Psi_{c,N} \Psi_{cp,N} N_b \right] \quad \text{ACI 318-08 Eq. (D-31)}$$

$$\phi V_{cp,g} \geq V_{ua} \quad \text{ACI 318-08 Eq. (D-2)}$$

$$A_{Nc} \quad \text{see ACI 318-08, Part D.5.2.1, Fig. RD.5.2.1(b)}$$

$$A_{Nc0} = 9 h_{ef}^2 \quad \text{ACI 318-08 Eq. (D-6)}$$

$$\Psi_{ec,N} = \left( \frac{1}{1 + \frac{2 e_N}{3 h_{ef}}} \right) \leq 1.0 \quad \text{ACI 318-08 Eq. (D-9)}$$

$$\Psi_{ed,N} = 0.7 + 0.3 \left( \frac{c_{a,min}}{1.5 h_{ef}} \right) \leq 1.0 \quad \text{ACI 318-08 Eq. (D-11)}$$

$$\Psi_{cp,N} = \text{MAX} \left( \frac{c_{a,min}}{c_{ac}}, \frac{1.5 h_{ef}}{c_{ac}} \right) \leq 1.0 \quad \text{ACI 318-08 Eq. (D-13)}$$

$$N_b = k_c \lambda \sqrt{f_c} h_{ef}^{1.5} \quad \text{ACI 318-08 Eq. (D-7)}$$

#### Variables

$k_{cp}$	$h_{ef}$ [in.]	$e_{c1,N}$ [in.]	$e_{c2,N}$ [in.]	$c_{a,min}$ [in.]
2	3.425	0.000	0.000	2.500

$\Psi_{c,N}$	$c_{ac}$ [in.]	$k_c$	$\lambda$	$f_c$ [psi]
1.000	9.071	17	1	2500

#### Calculations

$A_{Nc}$ [in. <sup>2</sup> ]	$A_{Nc0}$ [in. <sup>2</sup> ]	$\Psi_{ec1,N}$	$\Psi_{ec2,N}$	$\Psi_{ed,N}$	$\Psi_{cp,N}$	$N_b$ [lb]
154.49	103.96	1.000	1.000	0.847	1.000	5326

#### Results

$V_{cp,g}$ [lb]	$\phi_{concrete}$	$\phi V_{cp,g}$ [lb]	$V_{ua}$ [lb]
13409	0.700	9386	320

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## 5 Combined tension and shear loads

$\beta_N$	$\beta_V$	$\zeta$	Utilization $\beta_{N,V}$ [%]	Status
0.994	0.034	1.000	86	OK

$$\beta_{NV} = (\beta_N + \beta_V) / 1.2 \leq 1$$

## 6 Warnings

- The anchor design methods in PROFIS Anchor require rigid anchor plates per current regulations (ETAG 001/Annex C, EOTA TR029, etc.). This means load re-distribution on the anchors due to elastic deformations of the anchor plate are not considered - the anchor plate is assumed to be sufficiently stiff, in order not to be deformed when subjected to the design loading. PROFIS Anchor calculates the minimum required anchor plate thickness with FEM to limit the stress of the anchor plate based on the assumptions explained above. The proof if the rigid base plate assumption is valid is not carried out by PROFIS Anchor. Input data and results must be checked for agreement with the existing conditions and for plausibility!
- Condition A applies when supplementary reinforcement is used. The  $\Phi$  factor is increased for non-steel Design Strengths except Pullout Strength and Pryout strength. Condition B applies when supplementary reinforcement is not used and for Pullout Strength and Pryout Strength. Refer to your local standard.
- Design Strengths of adhesive anchor systems are influenced by the cleaning method. Refer to the INSTRUCTIONS FOR USE given in the Evaluation Service Report for cleaning and installation instructions
- The ACI 318-08 version of the software does not account for adhesive anchor special design provisions corresponding to overhead applications.
- Checking the transfer of loads into the base material and the shear resistance are required in accordance with ACI 318 or the relevant standard!

**Fastening meets the design criteria!**

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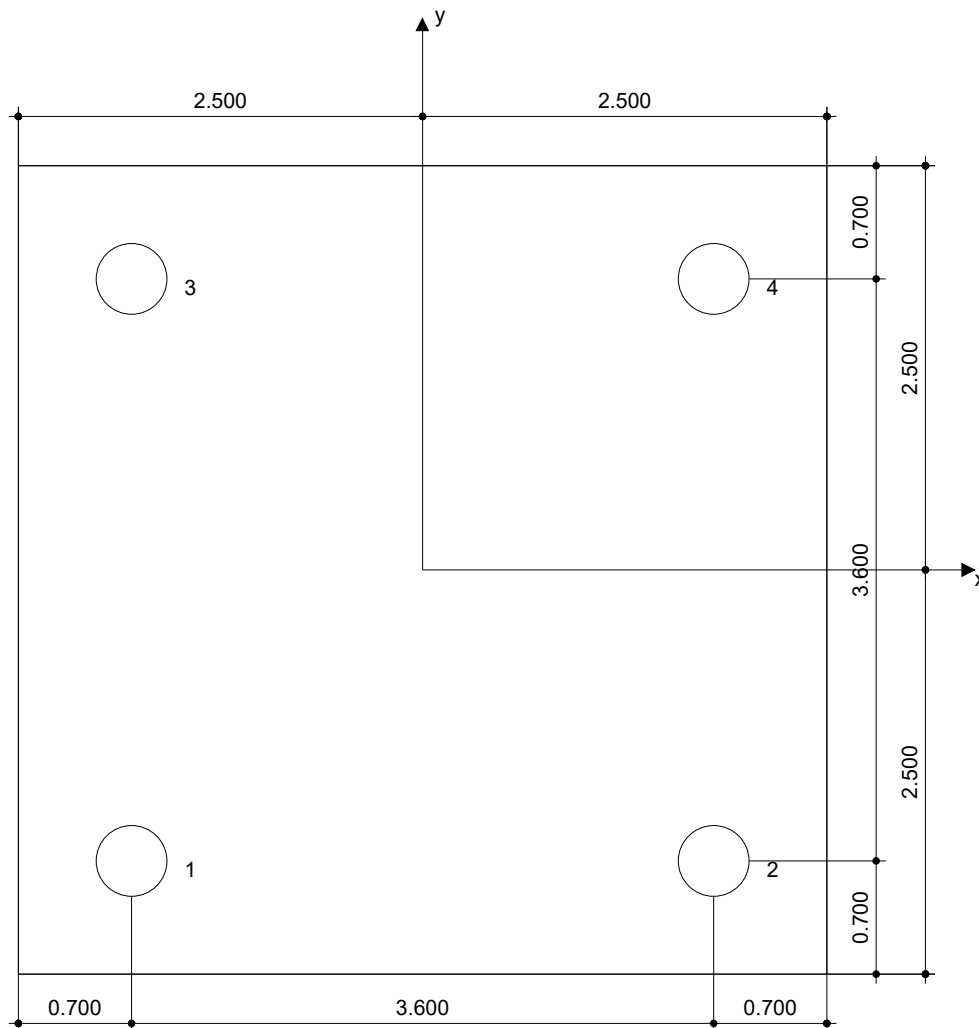
## 7 Installation data

Anchor plate, steel: -  
 Profile: no profile  
 Hole diameter in the fixture:  $d_f = 0.438$  in.  
 Plate thickness (input): 0.375 in.  
 Recommended plate thickness: not calculated  
 Drilling method: Hammer drilled  
 Cleaning: No cleaning of the drilled hole is required

Anchor type and diameter: HIT-HY 200 + HIT-Z-R 3/8  
 Installation torque: 177.015 in.lb  
 Hole diameter in the base material: 0.438 in.  
 Hole depth in the base material: 4.425 in.  
 Minimum thickness of the base material: 5.675 in.

### 7.1 Recommended accessories

Drilling	Cleaning	Setting
<ul style="list-style-type: none"> <li>Suitable Rotary Hammer</li> <li>Properly sized drill bit</li> </ul>	<ul style="list-style-type: none"> <li>No accessory required</li> </ul>	<ul style="list-style-type: none"> <li>Dispenser including cassette and mixer</li> <li>Torque wrench</li> </ul>



#### Coordinates Anchor in.

Anchor	x	y	C <sub>-x</sub>	C <sub>+x</sub>	C <sub>-y</sub>	C <sub>+y</sub>
1	-1.800	-1.800	-	-	2.500	-
2	1.800	-1.800	-	-	2.500	-
3	-1.800	1.800	-	-	6.100	-
4	1.800	1.800	-	-	6.100	-

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## 8 Remarks; Your Cooperation Duties

- Any and all information and data contained in the Software concern solely the use of Hilti products and are based on the principles, formulas and security regulations in accordance with Hilti's technical directions and operating, mounting and assembly instructions, etc., that must be strictly complied with by the user. All figures contained therein are average figures, and therefore use-specific tests are to be conducted prior to using the relevant Hilti product. The results of the calculations carried out by means of the Software are based essentially on the data you put in. Therefore, you bear the sole responsibility for the absence of errors, the completeness and the relevance of the data to be put in by you. Moreover, you bear sole responsibility for having the results of the calculation checked and cleared by an expert, particularly with regard to compliance with applicable norms and permits, prior to using them for your specific facility. The Software serves only as an aid to interpret norms and permits without any guarantee as to the absence of errors, the correctness and the relevance of the results or suitability for a specific application.
- You must take all necessary and reasonable steps to prevent or limit damage caused by the Software. In particular, you must arrange for the regular backup of programs and data and, if applicable, carry out the updates of the Software offered by Hilti on a regular basis. If you do not use the AutoUpdate function of the Software, you must ensure that you are using the current and thus up-to-date version of the Software in each case by carrying out manual updates via the Hilti Website. Hilti will not be liable for consequences, such as the recovery of lost or damaged data or programs, arising from a culpable breach of duty by you.

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**Specifier's comments:**
**1 Input data**
**Anchor type and diameter:**
**HIT-HY 200 + HIT-Z-R 3/8**


Effective embedment depth:

 $h_{ef,opti} = 3.583 \text{ in.}$  ( $h_{ef,limit} = 3.750 \text{ in.}$ )

Material:

A4

Evaluation Service Report:

ESR-3187

Issued | Valid:

11/1/2016 | 3/1/2018

Proof:

Design method ACI 318-08 / Chem

Stand-off installation:

 $e_b = 0.000 \text{ in.}$  (no stand-off);  $t = 0.500 \text{ in.}$ 

Anchor plate:

 $l_x \times l_y \times t = 6.000 \text{ in.} \times 5.000 \text{ in.} \times 0.500 \text{ in.}$ ; (Recommended plate thickness: not calculated)

Profile:

no profile

Base material:

 cracked concrete, 2500,  $f_c' = 2500 \text{ psi}$ ;  $h = 6.000 \text{ in.}$ , Temp. short/long: 32/32 °F

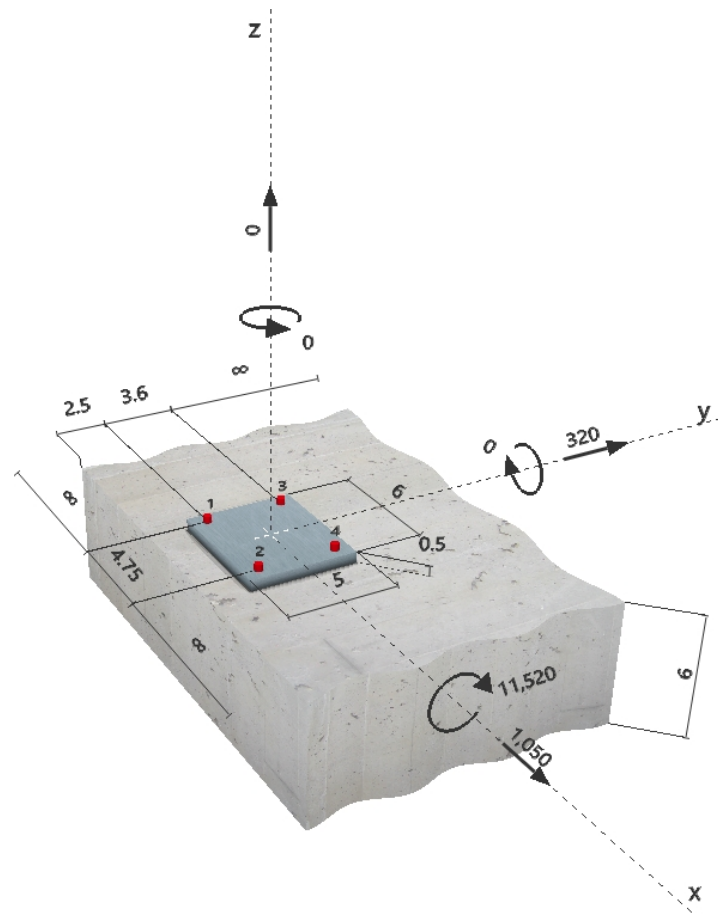
**Installation:**
**hammer drilled hole, Installation condition: Dry**

Reinforcement:

tension: condition B, shear: condition B; no supplemental splitting reinforcement present

Seismic loads (cat. C, D, E, or F)

no

**Geometry [in.] & Loading [lb, in.lb]**


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## 2 Load case/Resulting anchor forces

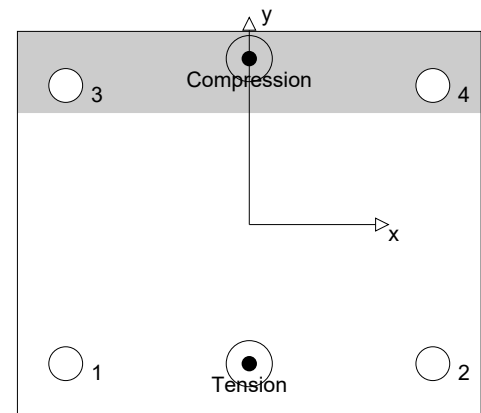
Load case: Design loads

### Anchor reactions [lb]

Tension force: (+Tension, -Compression)

Anchor	Tension force	Shear force	Shear force x	Shear force y
1	1459	274	262	80
2	1459	274	262	80
3	0	274	262	80
4	0	274	262	80

max. concrete compressive strain: 0.21 [%]  
 max. concrete compressive stress: 920 [psi]  
 resulting tension force in (x/y)=(0.000/-1.800): 2918 [lb]  
 resulting compression force in (x/y)=(0.000/2.148): 2918 [lb]



## 3 Tension load

	Load $N_{ua}$ [lb]	Capacity $\phi N_n$ [lb]	Utilization $\beta_N = N_{ua}/\phi N_n$	Status
Steel Strength*	1459	4749	31	OK
Pullout Strength*	1459	5169	29	OK
Sustained Tension Load Bond Strength*	N/A	N/A	N/A	N/A
Concrete Breakout Strength**	2918	3305	89	OK

\* anchor having the highest loading \*\*anchor group (anchors in tension)

### 3.1 Steel Strength

$N_{sa}$  = ESR value refer to ICC-ES ESR-3187  
 $\phi N_{sa} \geq N_{ua}$  ACI 318-08 Eq. (D-1)

#### Variables

$A_{se,N}$ [in. <sup>2</sup> ]	$f_{uta}$ [psi]
0.08	94200

#### Calculations

$N_{sa}$ [lb]
7306

#### Results

$N_{sa}$ [lb]	$\phi_{steel}$	$\phi N_{sa}$ [lb]	$N_{ua}$ [lb]
7306	0.650	4749	1459

### 3.2 Pullout Strength

$N_{pn}$  =  $N_p$  refer to ICC-ES ESR-3187  
 $\phi N_{pn} \geq N_{ua}$  ACI 318-08 Eq. (D-1)

#### Variables

$N_p$ [lb]
7952

#### Calculations

-
-

#### Results

$N_{pn}$ [lb]	$\phi_{concrete}$	$\phi N_{pn}$ [lb]	$N_{ua}$ [lb]
7952	0.650	5169	1459



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**3.3 Concrete Breakout Strength**

$$N_{cbg} = \left( \frac{A_{Nc}}{A_{Nc0}} \right) \psi_{ec,N} \psi_{ed,N} \psi_{c,N} \psi_{cp,N} N_b \quad \text{ACI 318-08 Eq. (D-5)}$$

$$\phi N_{cbg} \geq N_{ua} \quad \text{ACI 318-08 Eq. (D-1)}$$

 $A_{Nc}$  see ACI 318-08, Part D.5.2.1, Fig. RD.5.2.1(b)

$$A_{Nc0} = 9 h_{ef}^2 \quad \text{ACI 318-08 Eq. (D-6)}$$

$$\psi_{ec,N} = \left( \frac{1}{1 + \frac{2 e_{c1,N}}{3 h_{ef}}} \right) \leq 1.0 \quad \text{ACI 318-08 Eq. (D-9)}$$

$$\psi_{ed,N} = 0.7 + 0.3 \left( \frac{c_{a,min}}{1.5 h_{ef}} \right) \leq 1.0 \quad \text{ACI 318-08 Eq. (D-11)}$$

$$\psi_{cp,N} = \text{MAX} \left( \frac{c_{a,min}}{c_{ac}}, \frac{1.5 h_{ef}}{c_{ac}} \right) \leq 1.0 \quad \text{ACI 318-08 Eq. (D-13)}$$

$$N_b = k_c \lambda \sqrt{f_c} h_{ef}^{1.5} \quad \text{ACI 318-08 Eq. (D-7)}$$

**Variables**

$h_{ef}$ [in.]	$e_{c1,N}$ [in.]	$e_{c2,N}$ [in.]	$c_{a,min}$ [in.]	$\psi_{c,N}$
3.583	0.000	0.000	2.500	1.000
$c_{ac}$ [in.]	$k_c$	$\lambda$	$f_c$ [psi]	
10.048	17	1	2500	

**Calculations**

$A_{Nc}$ [in. <sup>2</sup> ]	$A_{Nc0}$ [in. <sup>2</sup> ]	$\psi_{ec1,N}$	$\psi_{ec2,N}$	$\psi_{ed,N}$	$\psi_{cp,N}$	$N_b$ [lb]
120.79	113.81	1.000	1.000	0.841	1.000	5700

**Results**

$N_{cbg}$ [lb]	$\phi_{concrete}$	$\phi N_{cbg}$ [lb]	$N_{ua}$ [lb]
5085	0.650	3305	2918

## 4 Shear load

	Load $V_{ua}$ [lb]	Capacity $\phi V_n$ [lb]	Utilization $\beta_V = V_{ua}/\phi V_n$	Status
Steel Strength*	274	2630	11	OK
Steel failure (with lever arm)*	N/A	N/A	N/A	N/A
Pryout Strength (Concrete Breakout Strength controls)**	1098	10391	11	OK
Concrete edge failure in direction y-**	1050	2936	36	OK

\* anchor having the highest loading \*\*anchor group (relevant anchors)

### 4.1 Steel Strength

$$V_{sa} = (0.6 A_{se,V} f_{uta}) \quad \text{refer to ICC-ES ESR-3187}$$

$$\phi V_{steel} \geq V_{ua} \quad \text{ACI 318-08 Eq. (D-2)}$$

#### Variables

$A_{se,V}$ [in. <sup>2</sup> ]	$f_{uta}$ [psi]	$(0.6 A_{se,V} f_{uta})$ [lb]
0.08	94200	4384

#### Calculations

$V_{sa}$ [lb]
4384

#### Results

$V_{sa}$ [lb]	$\phi_{steel}$	$\phi V_{sa}$ [lb]	$V_{ua}$ [lb]
4384	0.600	2630	274

### 4.2 Pryout Strength (Concrete Breakout Strength controls)

$$V_{cp,g} = k_{cp} \left[ \left( \frac{A_{Nc}}{A_{Nc0}} \right) \Psi_{ec,N} \Psi_{ed,N} \Psi_{c,N} \Psi_{cp,N} N_b \right] \quad \text{ACI 318-08 Eq. (D-31)}$$

$$\phi V_{cp,g} \geq V_{ua} \quad \text{ACI 318-08 Eq. (D-2)}$$

$$A_{Nc} \quad \text{see ACI 318-08, Part D.5.2.1, Fig. RD.5.2.1(b)}$$

$$A_{Nc0} = 9 h_{ef}^2 \quad \text{ACI 318-08 Eq. (D-6)}$$

$$\Psi_{ec,N} = \left( \frac{1}{1 + \frac{2 e_{N}}{3 h_{ef}}} \right) \leq 1.0 \quad \text{ACI 318-08 Eq. (D-9)}$$

$$\Psi_{ed,N} = 0.7 + 0.3 \left( \frac{c_{a,min}}{1.5 h_{ef}} \right) \leq 1.0 \quad \text{ACI 318-08 Eq. (D-11)}$$

$$\Psi_{cp,N} = \text{MAX} \left( \frac{c_{a,min}}{c_{ac}}, \frac{1.5 h_{ef}}{c_{ac}} \right) \leq 1.0 \quad \text{ACI 318-08 Eq. (D-13)}$$

$$N_b = k_c \lambda \sqrt{f_c} h_{ef}^{1.5} \quad \text{ACI 318-08 Eq. (D-7)}$$

#### Variables

$k_{cp}$	$h_{ef}$ [in.]	$e_{c1,N}$ [in.]	$e_{c2,N}$ [in.]	$c_{a,min}$ [in.]
2	3.583	0.000	0.000	2.500

$\Psi_{c,N}$	$c_{ac}$ [in.]	$k_c$	$\lambda$	$f_c$ [psi]
1.000	10.048	17	1	2500

#### Calculations

$A_{Nc}$ [in. <sup>2</sup> ]	$A_{Nc0}$ [in. <sup>2</sup> ]	$\Psi_{ec1,N}$	$\Psi_{ec2,N}$	$\Psi_{ed,N}$	$\Psi_{cp,N}$	$N_b$ [lb]
176.30	113.81	1.000	1.000	0.841	1.000	5700

#### Results

$V_{cp,g}$ [lb]	$\phi_{concrete}$	$\phi V_{cp,g}$ [lb]	$V_{ua}$ [lb]
14844	0.700	10391	1098

**4.3 Concrete edge failure in direction y-**

$$V_{cbg} = \left( \frac{A_{Vc}}{A_{Vc0}} \right) \Psi_{ec,V} \Psi_{ed,V} \Psi_{c,V} \Psi_{h,V} \Psi_{parallel,V} V_b \quad \text{ACI 318-08 Eq. (D-22)}$$

$$\phi V_{cbg} \geq V_{ua} \quad \text{ACI 318-08 Eq. (D-2)}$$

 $A_{Vc}$  see ACI 318-08, Part D.6.2.1, Fig. RD.6.2.1(b)

$$A_{Vc0} = 4.5 c_{a1}^2 \quad \text{ACI 318-08 Eq. (D-23)}$$

$$\Psi_{ec,V} = \left( \frac{1}{1 + \frac{2e_v}{3c_{a1}}} \right) \leq 1.0 \quad \text{ACI 318-08 Eq. (D-26)}$$

$$\Psi_{ed,V} = 0.7 + 0.3 \left( \frac{c_{a2}}{1.5c_{a1}} \right) \leq 1.0 \quad \text{ACI 318-08 Eq. (D-28)}$$

$$\Psi_{h,V} = \sqrt{\frac{1.5c_{a1}}{h_a}} \geq 1.0 \quad \text{ACI 318-08 Eq. (D-29)}$$

$$V_b = \left( 7 \left( \frac{l_e}{d_a} \right)^{0.2} \sqrt{d_a} \right) \lambda \sqrt{f_c} c_{a1}^{1.5} \quad \text{ACI 318-08 Eq. (D-24)}$$

**Variables**

$c_{a1}$ [in.]	$c_{a2}$ [in.]	$e_{cV}$ [in.]	$\Psi_{c,V}$	$h_a$ [in.]
2.500	-	0.000	1.000	6.000

$l_e$ [in.]	$\lambda$	$d_a$ [in.]	$f_c$ [psij]	$\Psi_{parallel,V}$
3.000	1.000	0.375	2500	2.000

**Calculations**

$A_{Vc}$ [in. <sup>2</sup> ]	$A_{Vc0}$ [in. <sup>2</sup> ]	$\Psi_{ec,V}$	$\Psi_{ed,V}$	$\Psi_{h,V}$	$V_b$ [lb]
45.94	28.13	1.000	1.000	1.000	1284

**Results**

$V_{cbg}$ [lb]	$\phi_{concrete}$	$\phi V_{cbg}$ [lb]	$V_{ua}$ [lb]
4195	0.700	2936	1050

**5 Combined tension and shear loads**

$\beta_N$	$\beta_V$	$\zeta$	Utilization $\beta_{N,V}$ [%]	Status
0.883	0.358	5/3	100	OK

$$\beta_{NV} = \beta_N^{\zeta} + \beta_V^{\zeta} \leq 1$$

**6 Warnings**

- The anchor design methods in PROFIS Anchor require rigid anchor plates per current regulations (ETAG 001/Annex C, EOTA TR029, etc.). This means load re-distribution on the anchors due to elastic deformations of the anchor plate are not considered - the anchor plate is assumed to be sufficiently stiff, in order not to be deformed when subjected to the design loading. PROFIS Anchor calculates the minimum required anchor plate thickness with FEM to limit the stress of the anchor plate based on the assumptions explained above. The proof if the rigid base plate assumption is valid is not carried out by PROFIS Anchor. Input data and results must be checked for agreement with the existing conditions and for plausibility!
- Condition A applies when supplementary reinforcement is used. The  $\Phi$  factor is increased for non-steel Design Strengths except Pullout Strength and Pryout strength. Condition B applies when supplementary reinforcement is not used and for Pullout Strength and Pryout Strength. Refer to your local standard.
- Design Strengths of adhesive anchor systems are influenced by the cleaning method. Refer to the INSTRUCTIONS FOR USE given in the Evaluation Service Report for cleaning and installation instructions
- The ACI 318-08 version of the software does not account for adhesive anchor special design provisions corresponding to overhead applications.
- Checking the transfer of loads into the base material and the shear resistance are required in accordance with ACI 318 or the relevant standard!

**Fastening meets the design criteria!**

Company:  
 Specifier:  
 Address:  
 Phone | Fax: |  
 E-Mail:

Page: 6  
 Project:  
 Sub-Project | Pos. No.:  
 Date: 12/14/2017

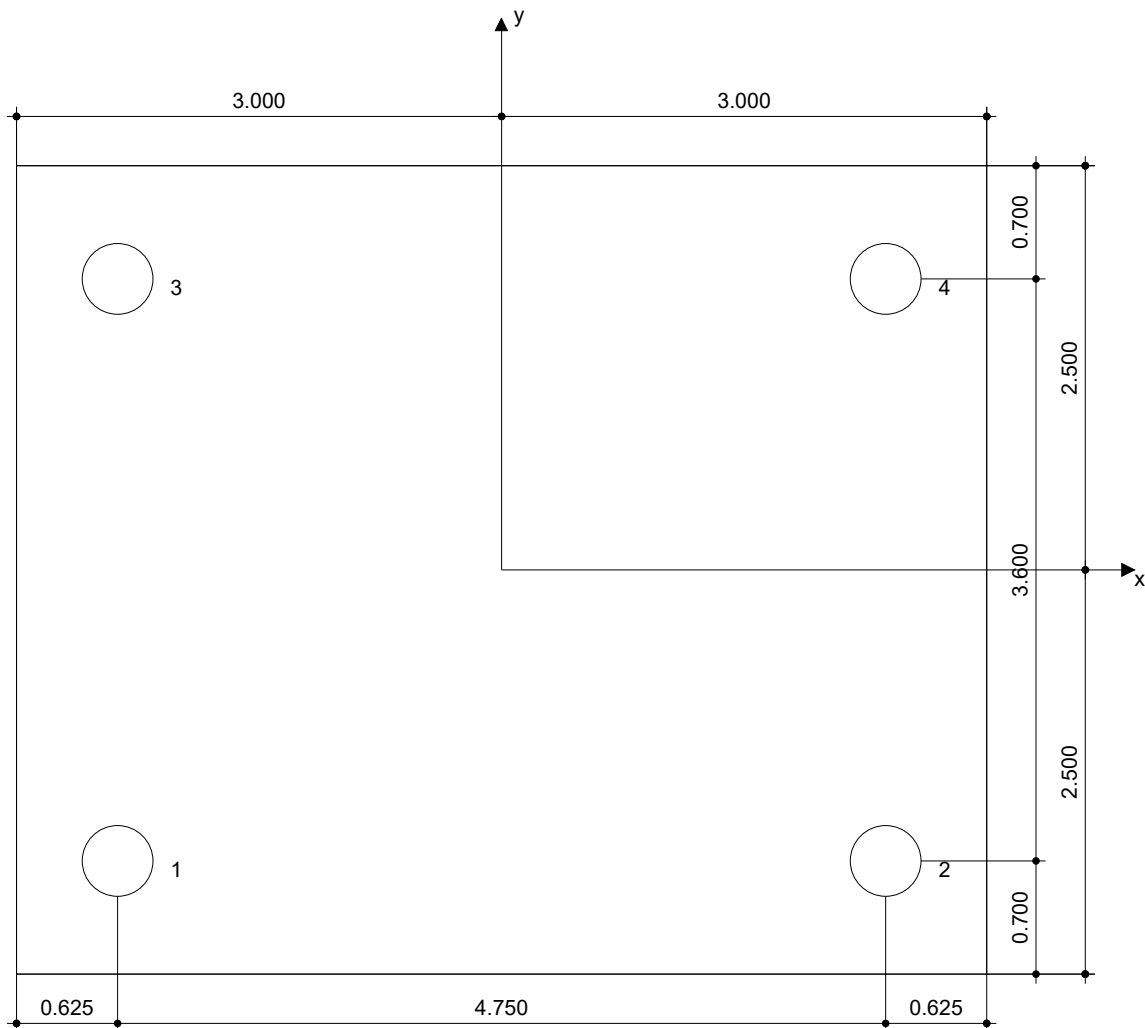
## 7 Installation data

Anchor plate, steel: -  
 Profile: no profile  
 Hole diameter in the fixture:  $d_f = 0.438$  in.  
 Plate thickness (input): 0.500 in.  
 Recommended plate thickness: not calculated  
 Drilling method: Hammer drilled  
 Cleaning: No cleaning of the drilled hole is required

Anchor type and diameter: HIT-HY 200 + HIT-Z-R 3/8  
 Installation torque: 177.015 in.lb  
 Hole diameter in the base material: 0.438 in.  
 Hole depth in the base material: 4.583 in.  
 Minimum thickness of the base material: 5.833 in.

### 7.1 Recommended accessories

Drilling	Cleaning	Setting
<ul style="list-style-type: none"> <li>Suitable Rotary Hammer</li> <li>Properly sized drill bit</li> </ul>	<ul style="list-style-type: none"> <li>No accessory required</li> </ul>	<ul style="list-style-type: none"> <li>Dispenser including cassette and mixer</li> <li>Torque wrench</li> </ul>



#### Coordinates Anchor in.

Anchor	x	y	C <sub>-x</sub>	C <sub>+x</sub>	C <sub>-y</sub>	C <sub>+y</sub>
1	-2.375	-1.800	-	-	2.500	-
2	2.375	-1.800	-	-	2.500	-
3	-2.375	1.800	-	-	6.100	-
4	2.375	1.800	-	-	6.100	-

**www.hilti.us**Company:  
Specifier:  
Address:  
Phone | Fax: |  
E-Mail:Page: 7  
Project:  
Sub-Project | Pos. No.:  
Date: 12/14/2017

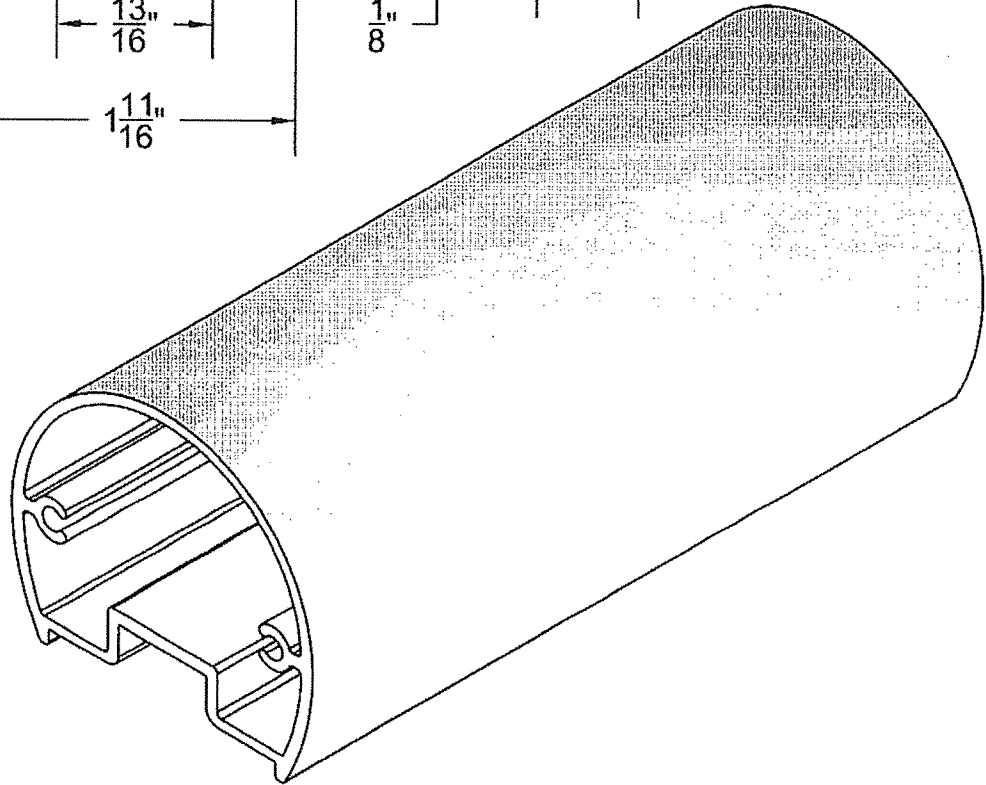
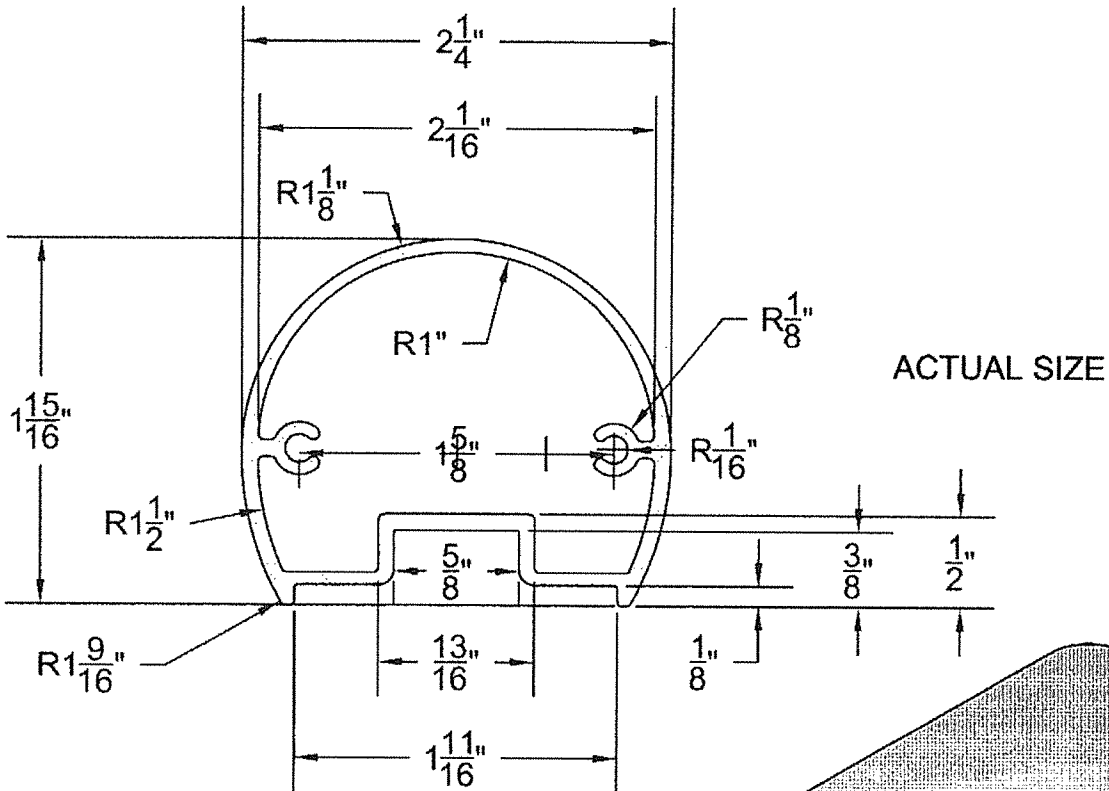
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## 8 Remarks; Your Cooperation Duties

- Any and all information and data contained in the Software concern solely the use of Hilti products and are based on the principles, formulas and security regulations in accordance with Hilti's technical directions and operating, mounting and assembly instructions, etc., that must be strictly complied with by the user. All figures contained therein are average figures, and therefore use-specific tests are to be conducted prior to using the relevant Hilti product. The results of the calculations carried out by means of the Software are based essentially on the data you put in. Therefore, you bear the sole responsibility for the absence of errors, the completeness and the relevance of the data to be put in by you. Moreover, you bear sole responsibility for having the results of the calculation checked and cleared by an expert, particularly with regard to compliance with applicable norms and permits, prior to using them for your specific facility. The Software serves only as an aid to interpret norms and permits without any guarantee as to the absence of errors, the correctness and the relevance of the results or suitability for a specific application.
- You must take all necessary and reasonable steps to prevent or limit damage caused by the Software. In particular, you must arrange for the regular backup of programs and data and, if applicable, carry out the updates of the Software offered by Hilti on a regular basis. If you do not use the AutoUpdate function of the Software, you must ensure that you are using the current and thus up-to-date version of the Software in each case by carrying out manual updates via the Hilti Website. Hilti will not be liable for consequences, such as the recovery of lost or damaged data or programs, arising from a culpable breach of duty by you.

# PHYSICAL PROPERTIES

IMPERIAL	lxx	0.22225 in <sup>4</sup>	rxx	0.58354 in	Sxx	0.20341 in <sup>3</sup>
	lyy	0.40273 in <sup>4</sup>	ryy	0.78552 in	Syy	0.35765 in <sup>3</sup>
	<b>ALLOY 6063-T5</b>		ALLOWABLE STRESS = 9500 PSI		MINIMUM YIELD = 16000 PSI	



Bus. (604) 543-7245  
 Fax. (604) 543-4447  
 Toll Free: 1-800-211-4884

Web Site: [www.railcraft.com](http://www.railcraft.com)  
 Email: [railinfo@railcraft.com](mailto:railinfo@railcraft.com)

**RAILCRAFT**  
 13272 COMBER WAY  
 SURREY, B.C.  
 CANADA V3W 5V9  
**INTERNATIONAL INC.**

TITLE 1500R TOP RAIL

Physical Properties

Engineering Standard

DIE # AC6470

SCALE 1"=1"

DATE 23 OCT. 2006

DRAFTPERSON JGUIANG



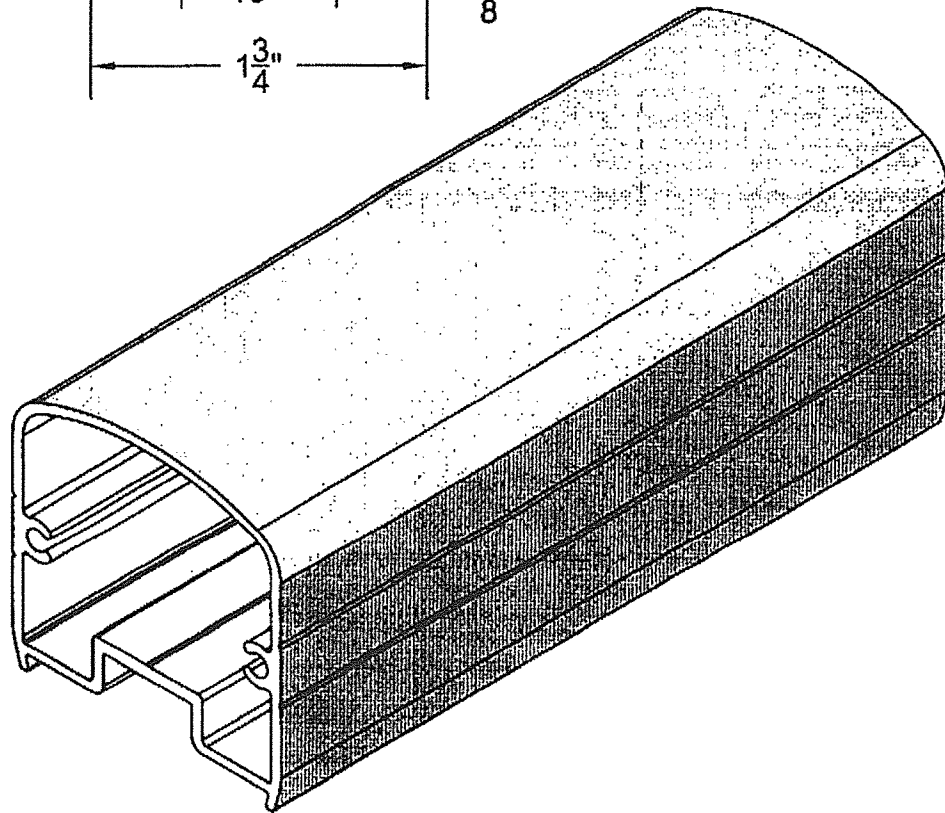
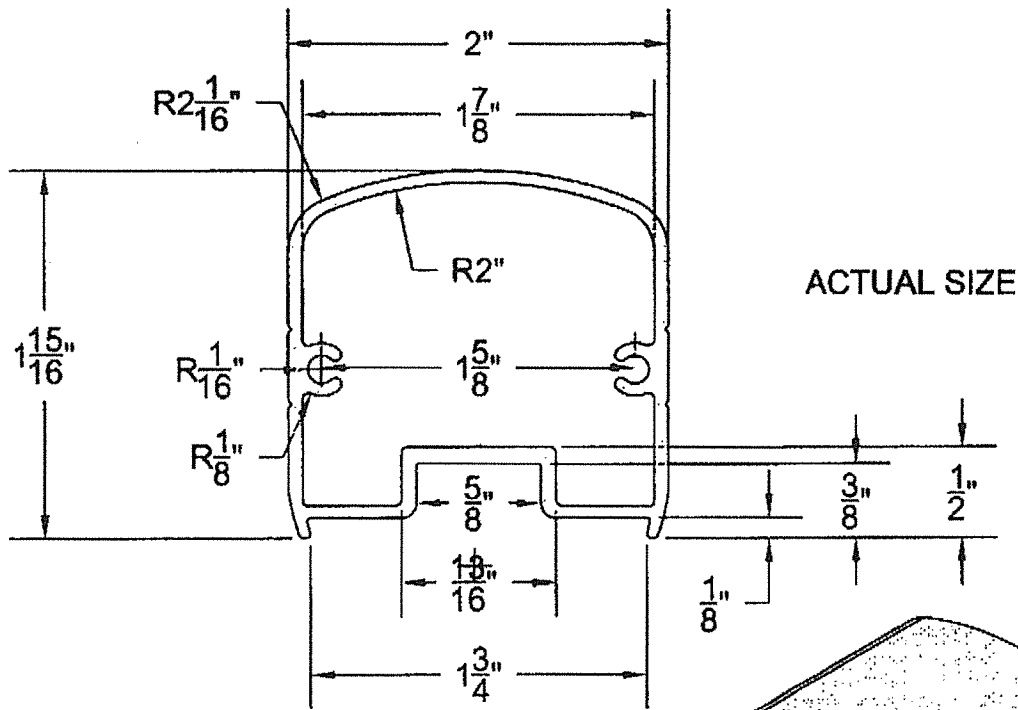
DRAWING NAME  
 1500R TOP RAIL-inch  
 PHYSICAL PROPERTIES

23 OCT. 2006

1/1

# PHYSICAL PROPERTIES

<b>IMPERIAL</b>	Ixx	0.23745 in <sup>4</sup>	rx	0.62194 in	Sxx	0.22693 in <sup>3</sup>
	Iyy	0.34741 in <sup>4</sup>	ry	0.75229 in	Syy	0.34740 in <sup>3</sup>
	<b>ALLOY 6063-T5</b>		ALLOWABLE STRESS = 9500 PSI		MINIMUM YIELD = 16000 PSI	



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 Fax. (804) 543-4447  
 Toll Free: 1-800-211-4884

Web Site: [www.railcraft.com](http://www.railcraft.com)  
 Email: [railinfo@railcraft.com](mailto:railinfo@railcraft.com)

13272 COMBER WAY  
 SURREY, B.C.  
 CANADA V3W 5V9

**RAILCRAFT**

**INTERNATIONAL Inc.**

**TITLE 1500S TOP RAIL**

Physical Properties

Engineering Standard

DIE # AC6471

SCALE 1"=1"

DATE 23 OCT. 2006

DRAFTPERSON JGUIANG



DRAWING NAME  
 1500S TOP RAIL -inch  
 PHYSICAL PROPERTIES

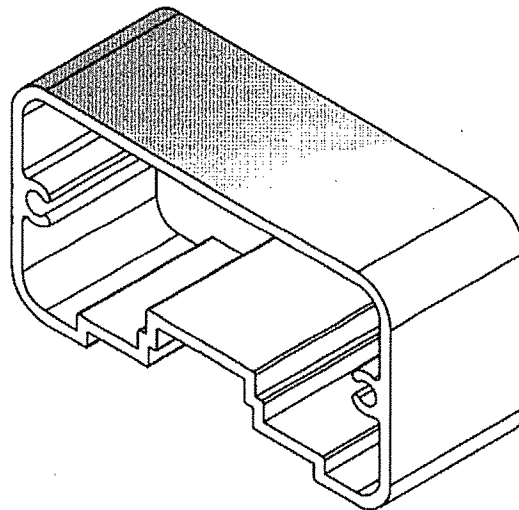
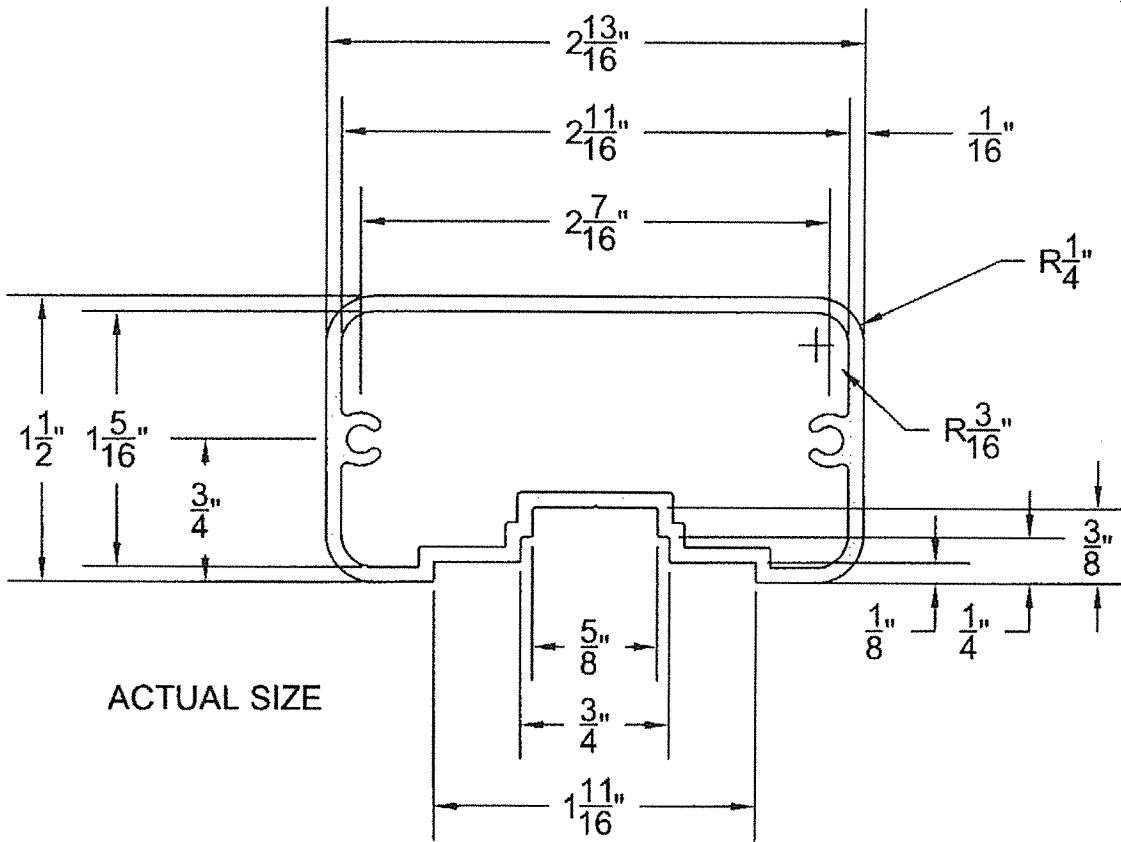
1  
 1

23 OCT. 2006

# PHYSICAL PROPERTIES

P3

<b>IMPERIAL</b>	Ixx	0.22530 in <sup>4</sup>	rxx	0.54401 in	Sxx	0.29968 in <sup>3</sup>
	Iyy	0.76681 in <sup>4</sup>	ryy	0.99694 in	Syy	0.54228 in <sup>3</sup>
	<b>ALLOY 6063-T5</b>		ALLOWABLE STRESS = 9500 PSI		MINIMUM YIELD = 16000 PSI	



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 Toll Free: 1-800-211-4884

Web Site: [www.railcraft.com](http://www.railcraft.com)  
 Email: [railinfo@railcraft.com](mailto:railinfo@railcraft.com)

**RAILCRAFT**  
 13272 COMBER WAY  
 SURREY, B.C.  
 CANADA V3W 5V9

**INTERNATIONAL Inc.**

**TITLE 3000R TOP RAIL**

Physical Properties

Engineering Standard

DIE # VH62741

SCALE 1"=1"

DATE 25 NOV. 2009

DRAFTPERSON BCALARA



DRAWING NAME  
 3500S TOP RAIL-inch  
 PHYSICAL PROPERTIES

25 NOV. 2009

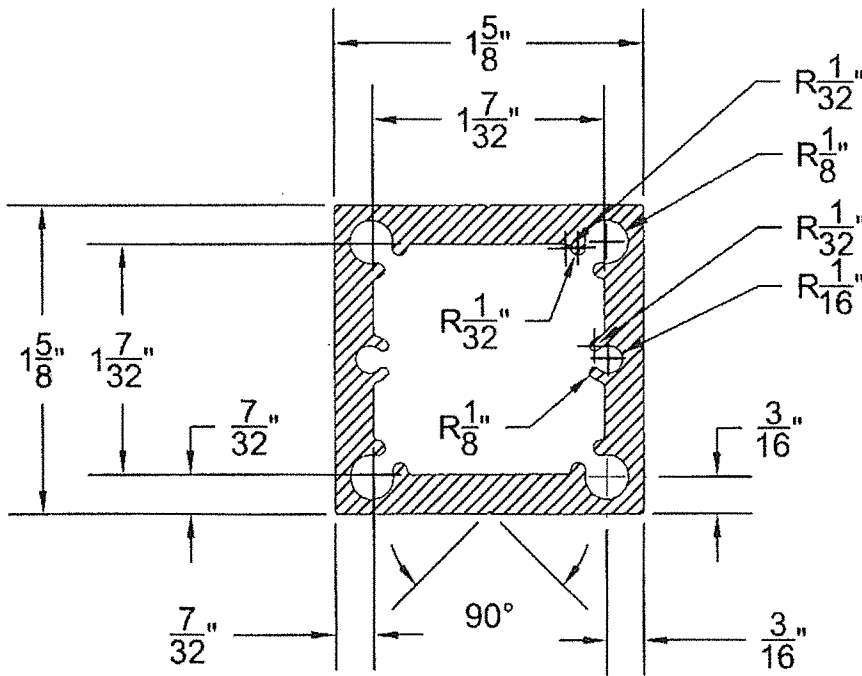




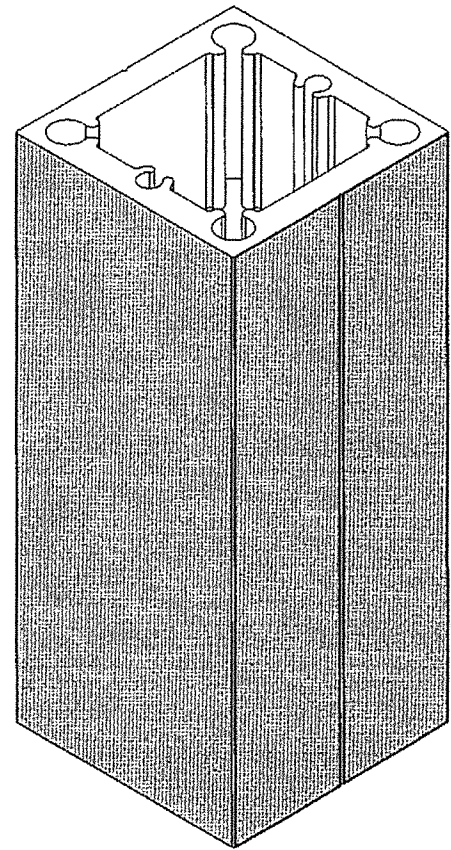
# PHYSICAL PROPERTIES

P4

<b>IMPERIAL</b>	Ixx	0.35527 in <sup>4</sup>	rxx	0.57899 in	Sxx	0.43726 in <sup>3</sup>
	Iyy	0.35192 in <sup>4</sup>	ryy	0.57625 in	Syy	0.43314 in <sup>3</sup>
	<b>ALLOY 6005A-T6</b>		ALLOWABLE STRESS = 21000 PSI		MINIMUM YIELD = 35000 PSI	



TOP VIEW



ISOMETRIC VIEW

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**RAILCRAFT**  
 13272 COMBER WAY  
 SURREY, B.C.  
 CANADA V3W 5V9

**INTERNATIONAL Inc.**

**TITLE** 1-5/8" SUPER POST3 MATERIAL

Physical Properties

Engineering Standard

SCALE 1"=1"

DATE 23 JULY 2009

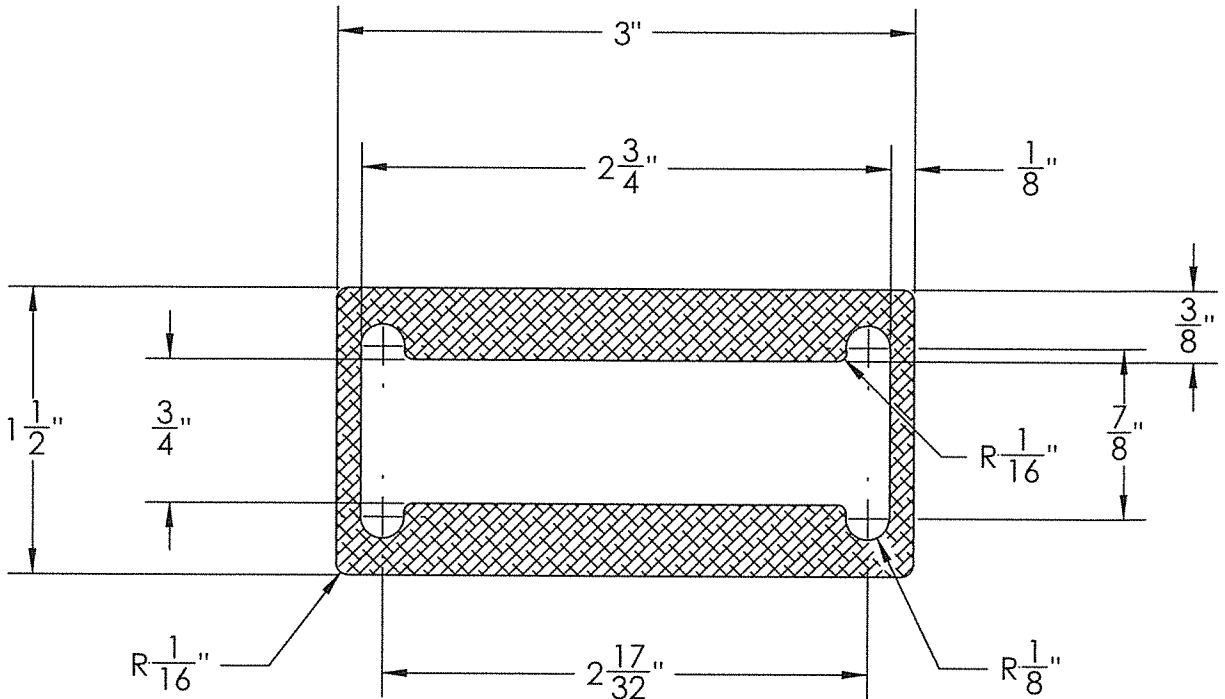
DRAFTPERSON BCALARA



23 JULY 2009

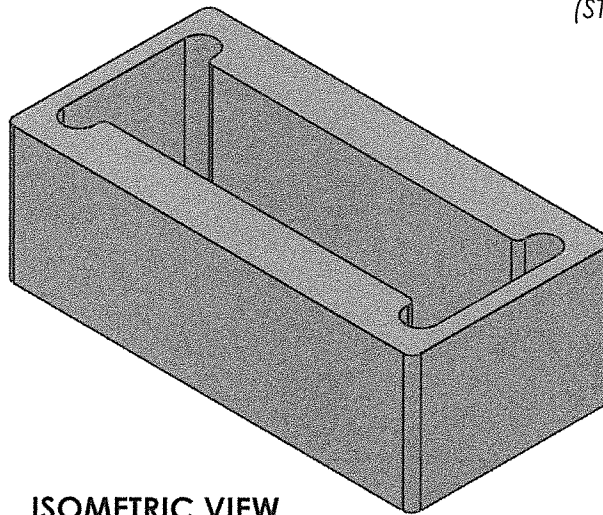
**DRAWING NAME**  
 1-5/8" SUPER POST3-inch  
 PHYSICAL PROPERTIES

1
1



TOP VIEW PROFILE  
SCALE 1:1"

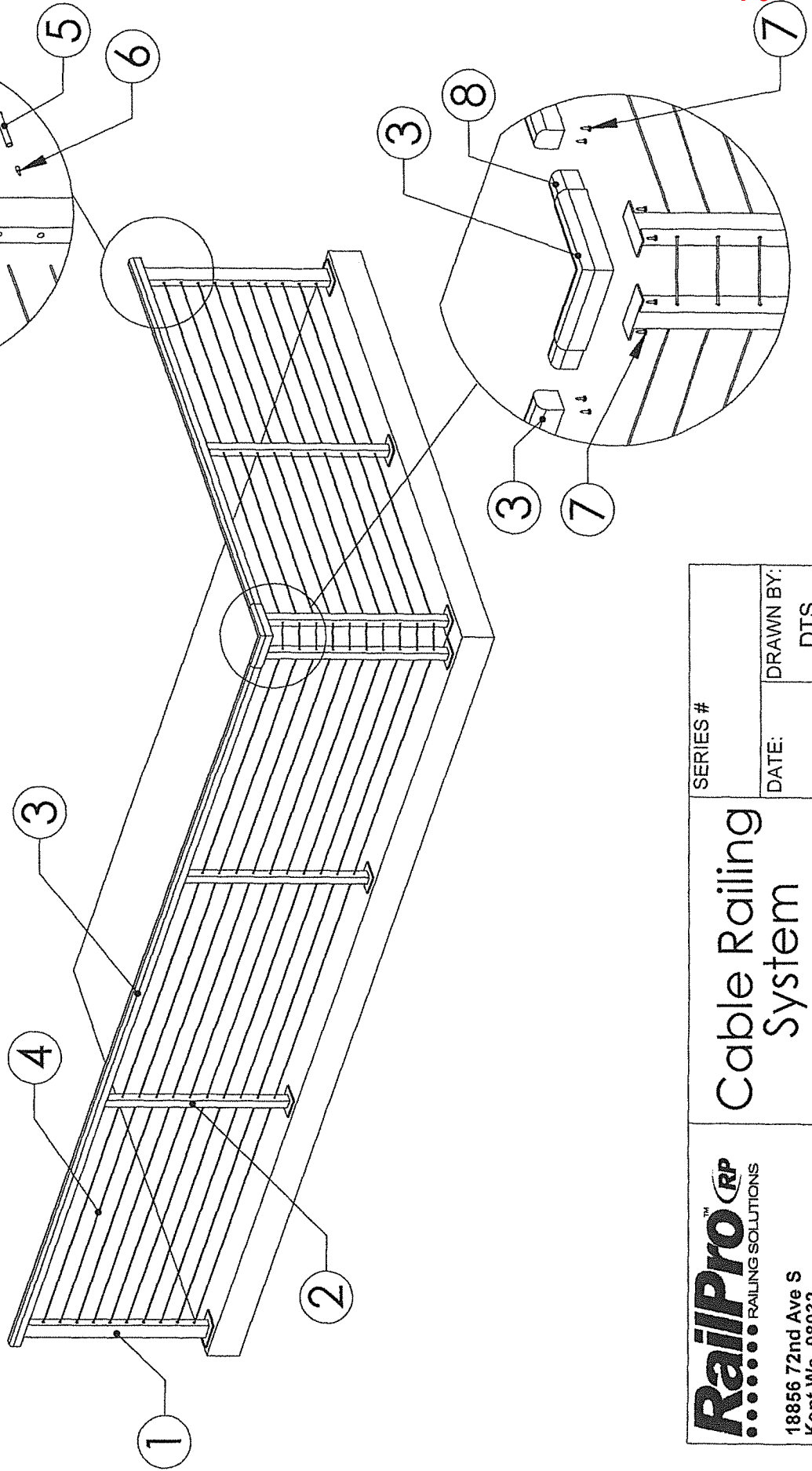
NOTE:  
SCREW CHASE REMOVED  
FROM ORIGINAL  
(STEVE WEI)



ISOMETRIC VIEW

<p><b>RAILCRAFT</b> ALUMINUM RAILING SYSTEMS</p> <p>13272 Comber Way Surrey, B.C. Canada, V3W 5V9</p> <p><b>RAILCRAFT</b> <b>INTERNATIONAL Inc.</b></p>	UNLESS OTHERWISE SPECIFIED:	DRAWN	NAME	DATE	DATE DRAWN:	10 AUGUST 2010		
	DIMENSIONS ARE IN INCHES	CHECKED	JGUIANG	10AUG10	DWG. NO.	<p><b>CABLE POST (REVISED)</b></p>		
	TOLERANCES:	ENG APPR.	STEVE WEI	10AUG10	REV.			0
	FRACTIONAL ±	MFG APPR.			SCALE: 1:1			WEIGHT:
ANGULAR: MACH ± BEND ±	Q.A.							
TWO PLACE DECIMAL ±	<p><b>PROPRIETARY AND CONFIDENTIAL</b></p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RAILCRAFT INTERNATIONAL INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RAILCRAFT INTERNATIONAL INC. IS PROHIBITED.</p>							
THREE PLACE DECIMAL ±	MATERIAL	ALLOY & TEMPER:	6005A-T6					
INTERPRET GEOMETRIC TOLERANCING PER:	FINISH	MILL FINISH						
	SOLIDWORKS 2010							

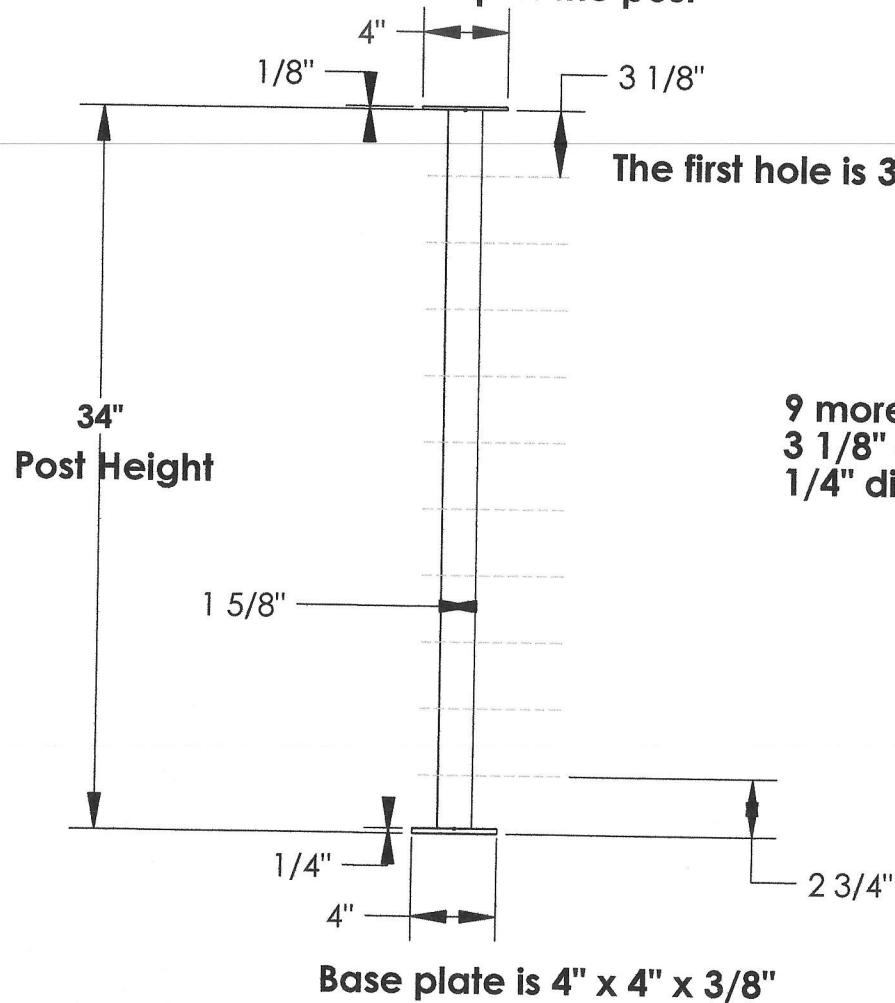
- 1 - Termination Post 5 - Reciever (or Push Lock)
- 2 - Center Post 6 - Swaged Cable End (None w/ Push Lock)
- 3 - Top Rail 7 - Tek Screw (self tapping)
- 4 - 1/8" SS cable 8 - Inside Sleeve (welded into 90° section)



<b>RailPro</b> <sup>TM</sup> <small>RAILING SOLUTIONS</small>	SERIES #	
	DATE:	DRAWN BY: DTS
<h1>Cable Railing System</h1>		
18856 72nd Ave S Kent Wa. 98032		

36" RH

Top plate is 1 5/8" x 4" x 1/8"  
This sits on top of the post

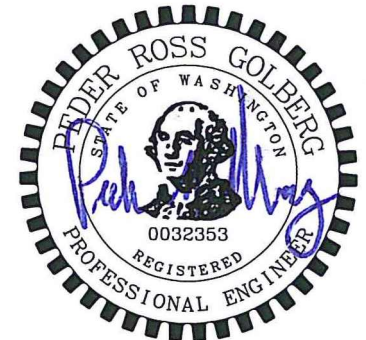


The first hole is 3 1/8" down from the top of the post

9 more holes @  
3 1/8" on center  
1/4" diameter



EXPIRES: 6-30-23



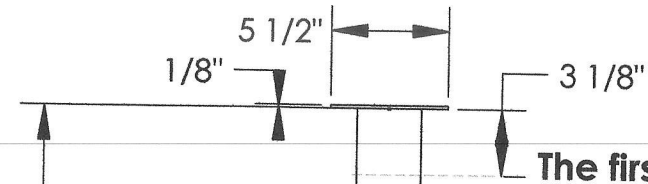
EXPIRES 10/13/23

Post Material  
1 5/8" square



36" RH

Top plate is 1 1/2" x 5 1/2" x 1/8"  
This sits on top of the post

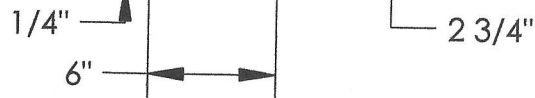


The first hole is 3 1/8" down from the top of the post

34"  
Post Height

9 more holes @  
3 1/8" on center  
29/64" diameter

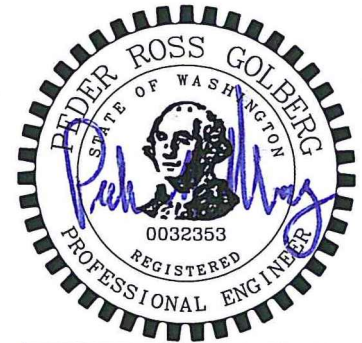
3"



Base plate is 4" x 6" x 3/8"

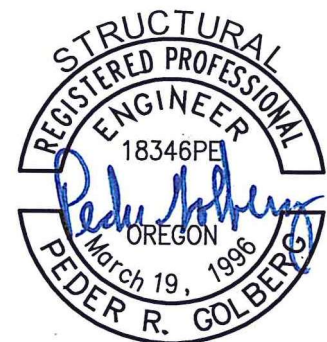
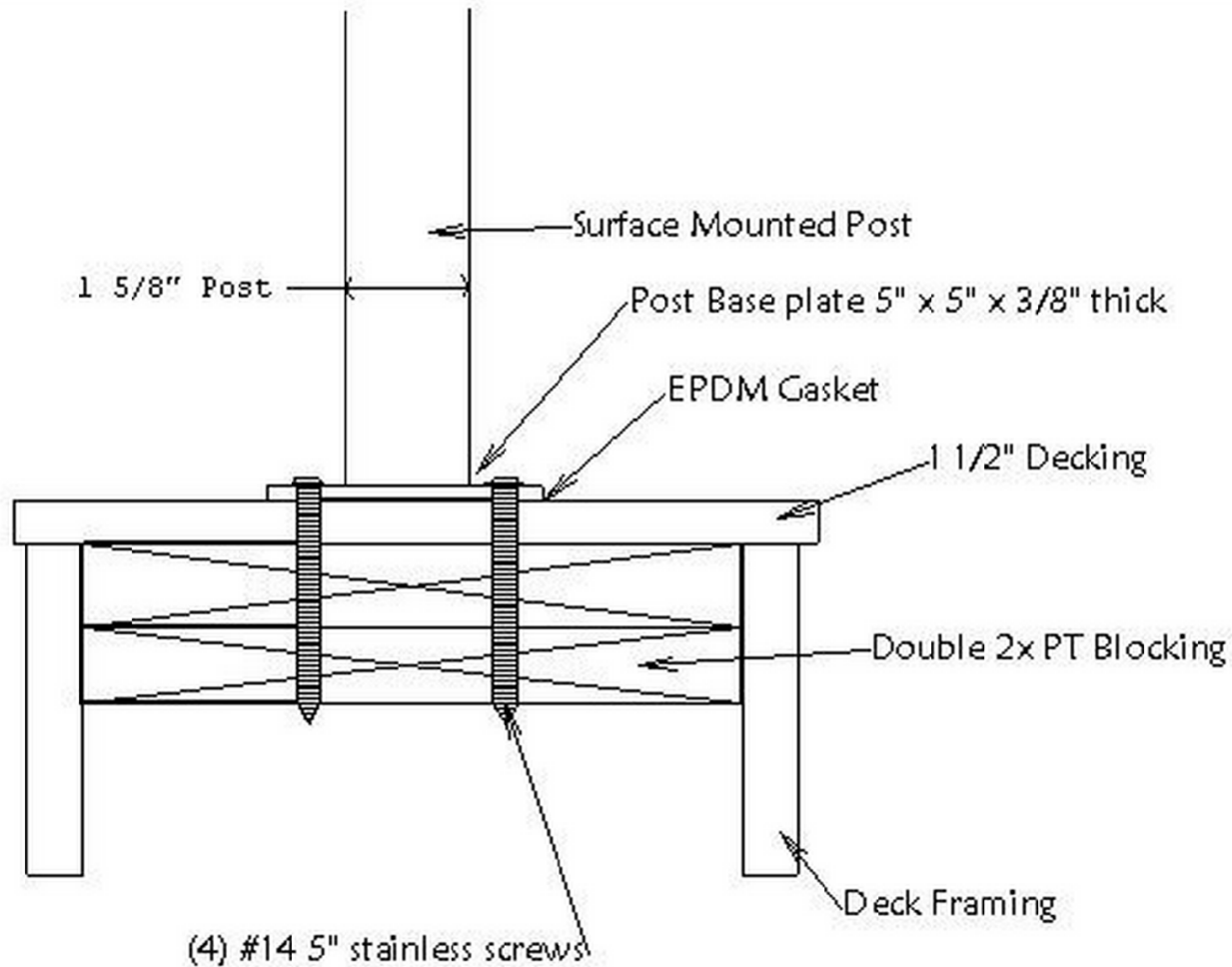


EXPIRES: 6-30-23

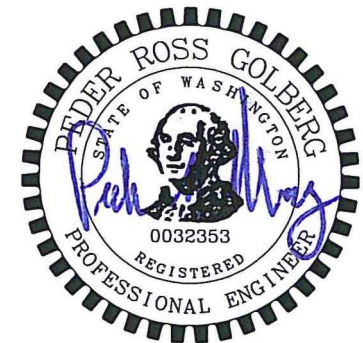


EXPIRES 10/13/23

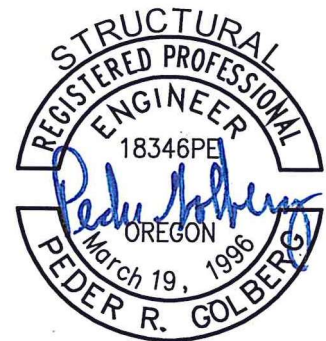
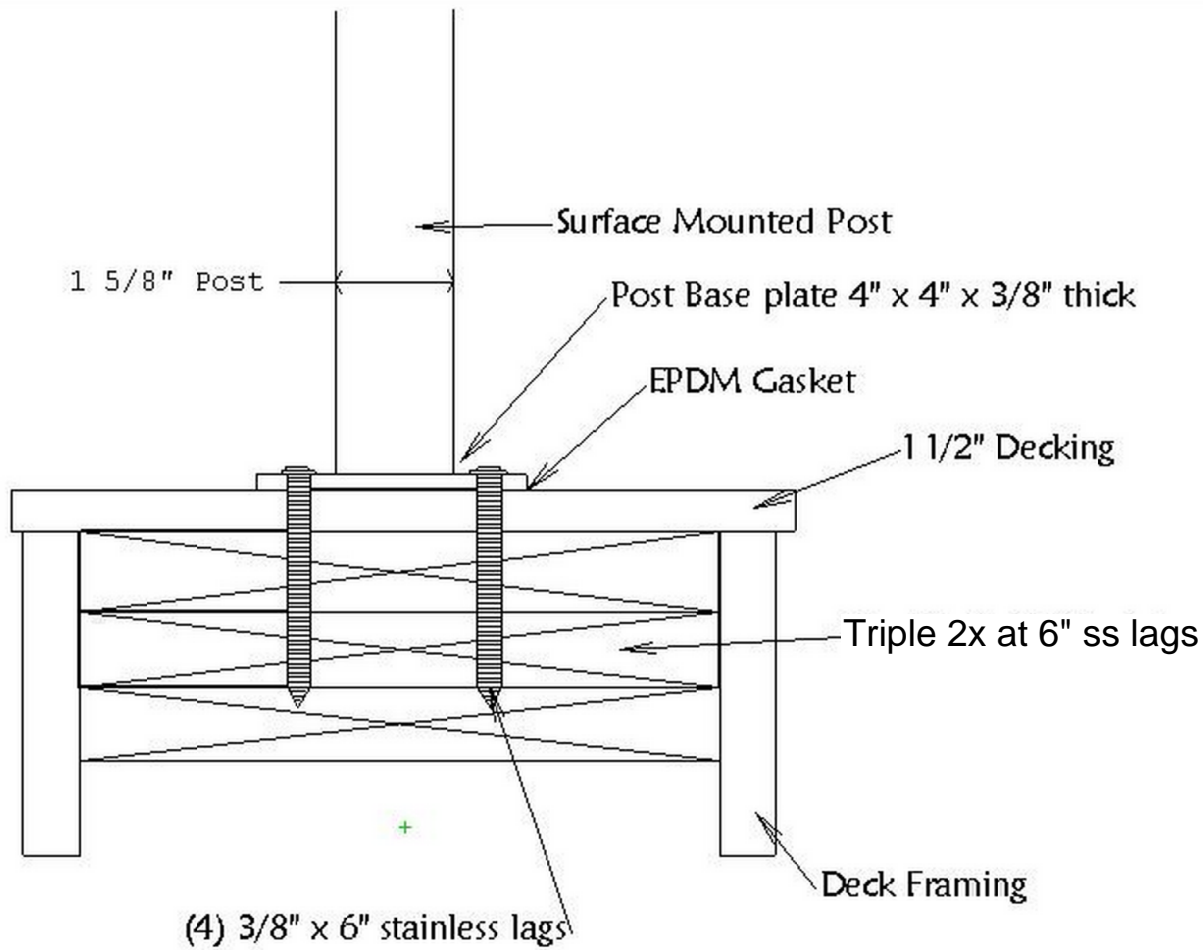
Post Material  
1 1/2" x 3"



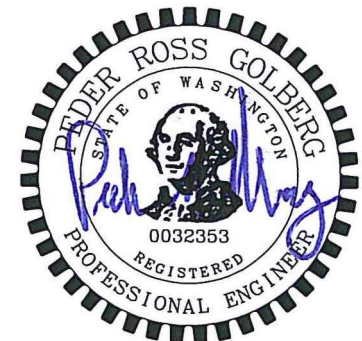
EXPIRES: 6-30-23



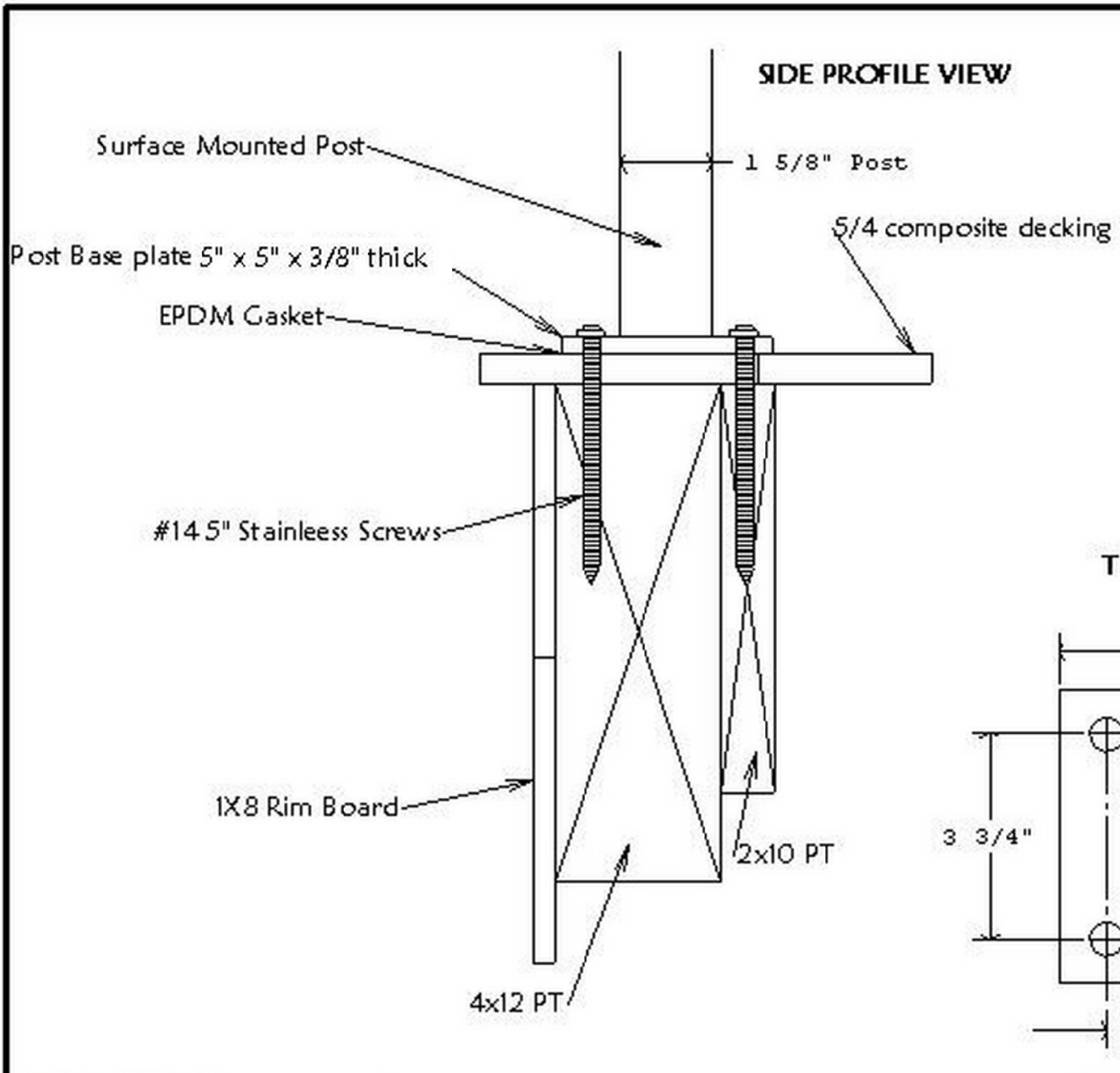
EXPIRES 10/13/23



EXPIRES: 6-30-23



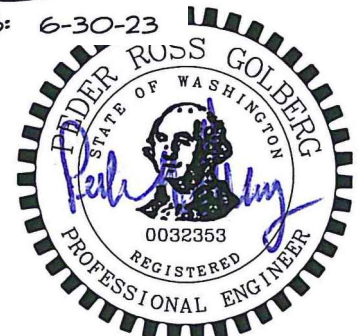
EXPIRES 10/13/23



**SIDE PROFILE VIEW**

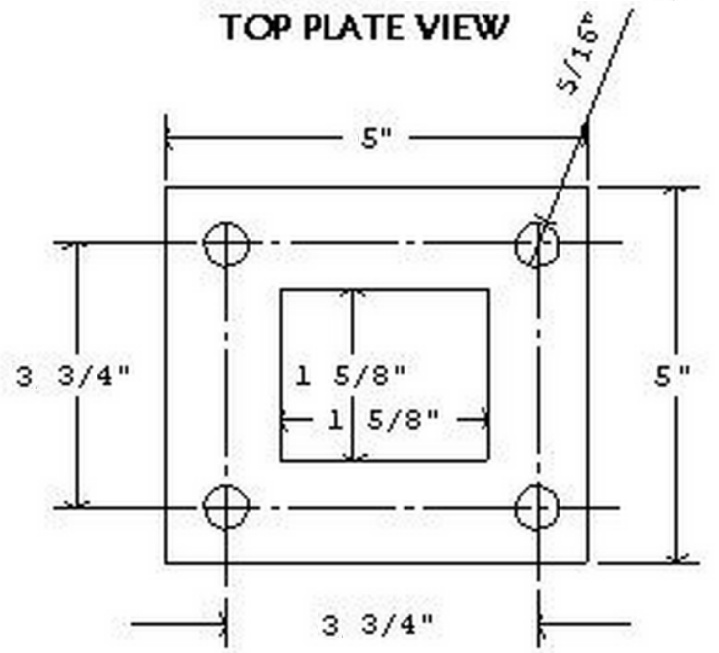


EXPIRES: 6-30-23



EXPIRES 10/13/23

**TOP PLATE VIEW**

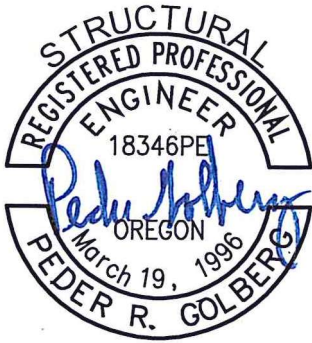


Surface Mounted Details - Cable Railing

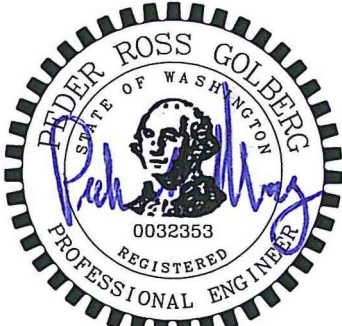
DATE: MF

Approved for Installation

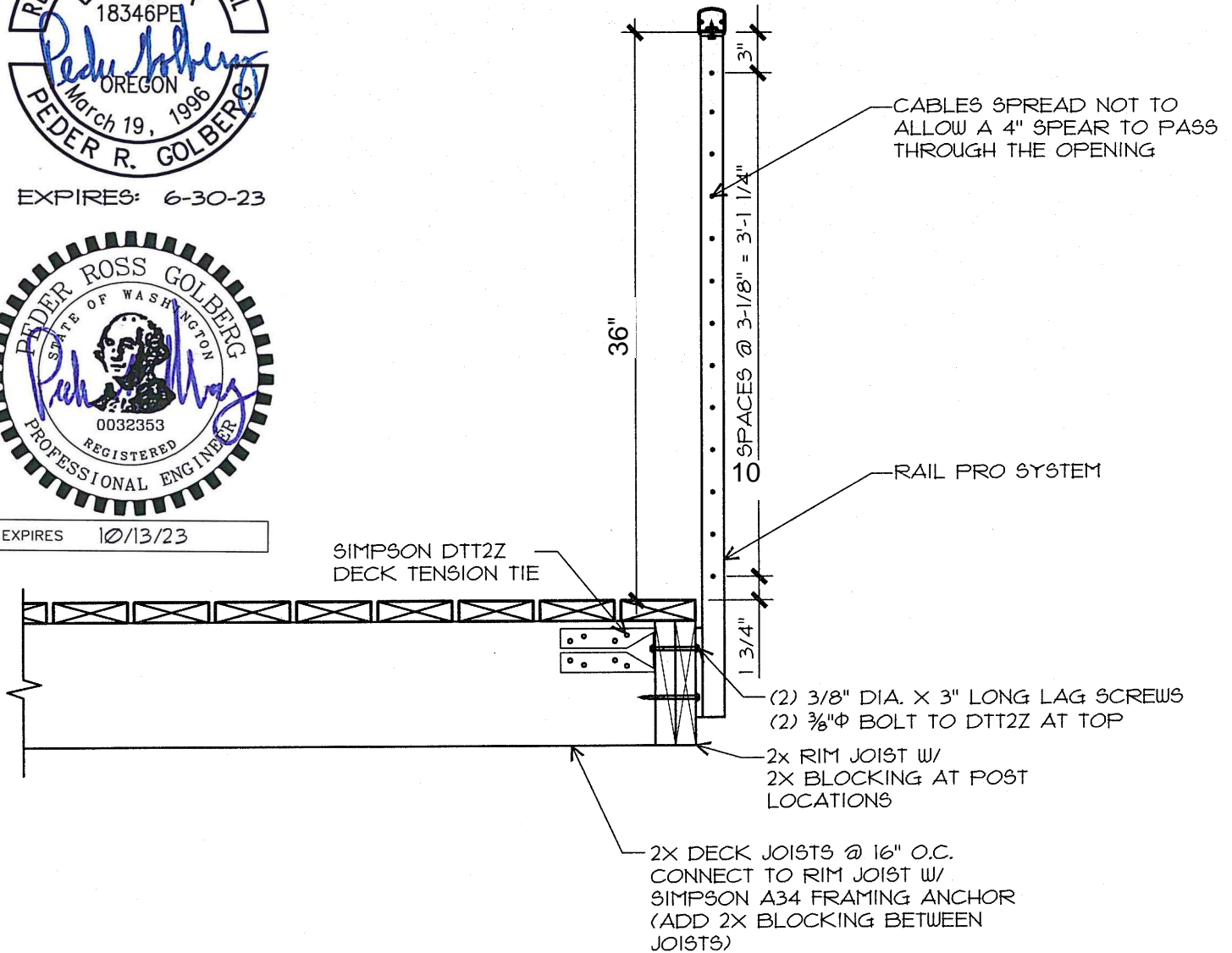




EXPIRES: 6-30-23



EXPIRES 10/13/23

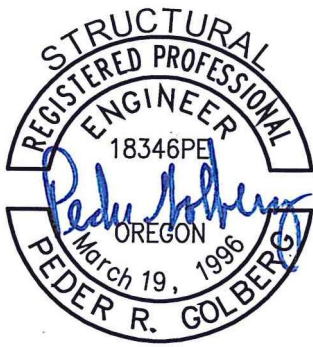


2  
S5

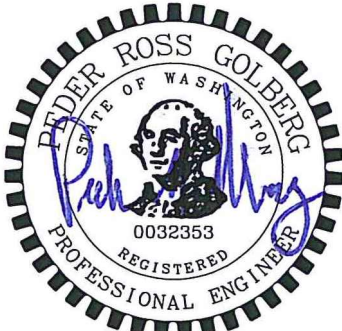
**DECK**

1" = 1'-0"

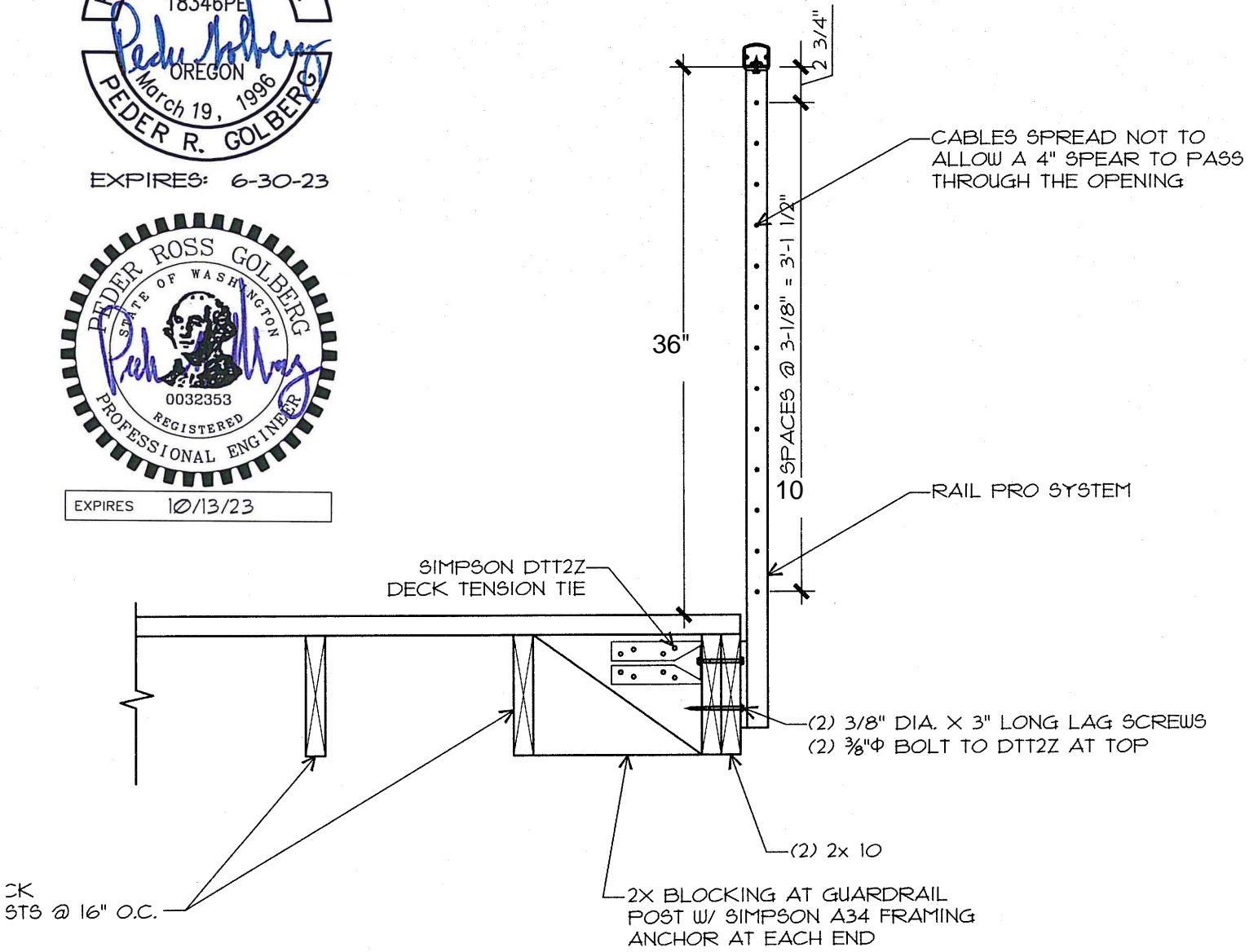
6/5/15



EXPIRES: 6-30-23



EXPIRES 10/13/23



4  
S5

**DECK**

1" = 1'-0"

6/5/15

Page C3

Page 22 of 25